## Hoses and Connectors

MH, MM, PS, MP, TH and HC Series


FITOK

## Contents

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## Metal Flexible Hoses

## MH, MM Series

## Features

© Core tube and fitting material: 316 stainless steel
© Overbraid material: 304 stainless steel ( 316 SS available)
() Vacuum and positive pressure applications
© Working pressure up to: 3100 psig (213 bar)
O Hose size: $1 / 4$ " to 2 "
( $)$ Working temperature: $-325^{\circ} \mathrm{F}$ to $800^{\circ} \mathrm{F}\left(-200^{\circ} \mathrm{C}\right.$ to $\left.426^{\circ} \mathrm{C}\right)$
( 0 End connections:
$1 / 4$ to 2 thread
$1 / 4$ " to $2^{\prime \prime}$ and 6 mm to 50 mm tube fitting
( Welded fitting-to-hose construction to ensure reliable seal
O Standard and custom length available


## Hose Technical Data (MH Series)

| Nominal Hose Size | Inside Diameter | Min. Bend Radius |  | Temperature Range | Working Pressure at $70^{\circ} \mathrm{F}\left(20^{\circ} \mathrm{C}\right)$ | Burst Pressure at $70^{\circ} \mathrm{F}\left(20^{\circ} \mathrm{C}\right)$ | Hose Series |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Static | Dynamic |  |  |  |  |
| in. (mm) | in. (mm) | in. (mm) | in. (mm) | ${ }^{\circ} \mathrm{F}\left({ }^{\circ} \mathrm{C}\right)$ | psig (bar) | psig (bar) |  |
| 1/4 (6.4) | 0.28 (7.1) | 2.25 (57.2) | 10.0 (254) | $\begin{gathered} -325 \text { to } 800 \\ (-200 \text { to } 426) \end{gathered}$ | 3100 (213) | 12400 (854) | MH4 |
| 3/8 (9.7) | 0.42 (10.6) | 3.00 (76.2) | 12.0 (305) |  | 2000 (137) | 8000 (551) | MH6 |
| 1/2 (12.7) | 0.53 (13.5) | 4.50 (114) | 16.0 (406) |  | 1800 (124) | 7200 (496) | MH8 |
| 3/4 (19.0) | 0.80 (20.3) | 6.00 (152) | 17.0 (432) |  | 1500 (103) | 6000 (413) | MH12 |
| 1 (25.4) | 1.03 (26.0) | 6.75 (171) | 20.0 (508) |  | 1200 (82.6) | 4800 (330) | MH16 |
| $11 / 4$ (31.8) | 1.30 (33.0) | 8.86 (225) | 23.0 (584) |  | 950 (65.4) | 3800 (261) | MH20 |
| 1 1/2 (38.1) | 1.53 (38.9) | 11.0 (280) | 26.0 (660) |  | 900 (62.0) | 3600 (248) | MH24 |
| 2 (50.8) | 2.05 (52.1) | 13.8 (350) | 32.0 (813) |  | 500 (34.4) | 2000 (137) | MH32 |

Hose Technical Data (MM Series)

| Nominal Hose Size | Inside Diameter | Min. Bend Radius |  |  |  | Temperature Range | Working Pressure at $70^{\circ} \mathrm{F}\left(20^{\circ} \mathrm{C}\right)$ | Burst <br> Pressure at $70^{\circ} \mathrm{F}\left(20^{\circ} \mathrm{C}\right)$ | Hose Series |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Helical Convoluted Core |  | Annular Convoluted Core |  |  |  |  |  |
|  |  | Static | Dynamic | Static | Dynamic |  |  |  |  |
| in. (mm) | in. (mm) | in. (mm) | in. (mm) | in. (mm) | in. (mm) | ${ }^{\circ} \mathrm{F}\left({ }^{\circ} \mathrm{C}\right)$ | psig (bar) | psig (bar) |  |
| 1/4 (6.4) | 0.25 (6.4) | 1.38 (35) | 8.66 (220) | 0.79 (20) | 4.33 (110) |  | 1600 (110) | 6400 (440) | MM4 |
| 3/8 (9.7) | 0.38 (9.5) | 2.36 (60) | 10.40 (264) | 0.98 (25) | 5.91 (150) |  | 1470 (101) | 6000 (413) | MM6 |
| 1/2 (12.7) | 0.50 (12.7) | 2.95 (75) | 11.89 (302) | 1.18 (30) | 4.88 (124) |  | 1110 (76.4) | 4500 (310) | MM8 |
| 3/4 (19.0) | 0.75 (19.0) | 3.54 (90) | 13.58 (345) | 1.50 (38) | 6.65 (169) | -325 to 800 | 860 (59.2) | 3500 (241) | MM12 |
| 1 (25.4) | 1.00 (25.4) | 4.13 (105) | 15.00 (381) | 1.77 (45) | 7.68 (195) | (-200 to 426) | 680 (46.8) | 2680 (184) | MM16 |
| $11 / 4$ (31.8) | 1.25 (31.8) | 4.72 (120) | 16.22 (412) |  | $\square$ |  | 680 (46.8) | 2600 (179) | MM20 |
| 1 1/2 (38.1) | 1.50 (38.1) | 5.51 (140) | 16.89 (429) |  |  |  | 520 (35.8) | 2200 (151) | MM24 |
| 2 (50.8) | 2.00 (50.8) | 6.30 (160) | 18.43 (468) |  |  |  | 450 (31.0) | 1800 (124) | MM32 |

## Testing

Every FITOK metal flexible hose assembly is factory tested with helium to a maximum leak rate of $1 \times 10^{-5} \mathrm{std} \mathrm{cm}^{3} / \mathrm{s}$.

## Cleaning and Packaging

FITOK metal flexible hose components are cleaned in accordance with FITOK Standard Cleaning and Packaging Process (FC-01) for general industrial procedures.
Shorter hoses are packed in cartons with suitable protective material, longer hoses are coiled, bagged and boxed or crated.

## Pressure vs. Temperature

## MH series



## MM series



When pulsating, surge, or shock pressures exist, the peak pressure in the system should not exceed $50 \%$ of the rated working pressure of the hose.

## Standard Assemblies

Tube Fitting to Male NPT End


| Nominal Hose Size | Tube Fitting Size | $\begin{aligned} & \text { NPT } \\ & \text { Size } \end{aligned}$ | Hose Series | Overall Length | Ordering Number | Minimum Inside Diameter | Maximum Outside Dimension |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| in. | in. | in. |  | in. (mm) |  | in. (mm) | in. (mm) |
| 1/4 | 1/4 | 1/4 | MH4 | 12 (305) | SS-MH4-FL4-NS4-F12 | 0.19 (4.8) | 0.94 (23.8) |
|  |  |  | MM4 | 36 (914) | SS-MM4-FL4-NS4-F36 | 0.19 (4.8) | 0.87 (22.0) |
| 3/8 | 3/8 | 3/8 | MH6 | 18 (457) | SS-MH6-FL6-NS6-F18 | 0.28 (7.1) | 1.09 (27.7) |
|  |  |  | MM6 | 36 (914) | SS-MM6-FL6-NS6-F36 | 0.28 (7.1) | 1.01 (25.7) |
| 1/2 | 1/2 | 1/2 | MH8 | 18 (457) | SS-MH8-FL8-NS8-F18 | 0.41 (10.4) | 1.23 (31.3) |
|  |  |  | MM8 | 48 (1220) | SS-MM8-FL8-NS8-F48 | 0.41 (10.4) | 1.23 (31.3) |
| 3/4 | 3/4 | 3/4 | MH12 | 18 (457) | SS-MH12-FL12-NS12-F18 | 0.66 (16.0) | 1.74 (44.2) |
|  |  |  | MM12 | 48 (1220) | SS-MM12-FL12-NS12-F48 | 0.66 (16.0) | 1.59 (40.5) |
| 1 | 1 | 1 | MH16 | 24 (610) | SS-MH16-FL16-NS16-F24 | 0.88 (22.4) | 1.82 (46.3) |

Tube Fitting End


| Nominal Hose Size | Tube Fitting Size | Hose Series | Overall Length | Ordering Number | Minimum Inside Diameter | Maximum Outside Dimension |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| in. | in. |  | in. (mm) |  | in. (mm) | in. (mm) |
| 1/4 | 1/4 | MH4 | 12 (305) | SS-MH4-FL4-F12 | 0.19 (4.8) | 0.94 (23.8) |
|  |  | MM4 | 36 (914) | SS-MM4-FL4-F36 | 0.19 (4.8) | 0.87 (22.0) |
| 3/8 | 3/8 | MH6 | 18 (457) | SS-MH6-FL6-F18 | 0.28 (7.1) | 1.09 (27.7) |
|  |  | MM6 | 36 (914) | SS-MM6-FL6-F36 | 0.28 (7.1) | 1.01 (25.7) |
| 1/2 | 1/2 | MH8 | 18 (457) | SS-MH8-FL8-F18 | 0.41 (10.4) | 1.23 (31.3) |
|  |  | MM8 | 48 (1220) | SS-MM8-FL8-F48 | 0.41 (10.4) | 1.23 (31.3) |
| 3/4 | 3/4 | MH12 | 18 (457) | SS-MH12-FL12-F18 | 0.66 (16.0) | 1.74 (44.2) |
|  |  | MM12 | 48 (1220) | SS-MM12-FL12-F48 | 0.66 (16.0) | 1.59 (40.5) |
| 1 | 1 | MH16 | 24 (610) | SS-MH16-FL16-F24 | 0.88 (22.4) | 1.82 (46.3) |

Tube Adapter End

| Nominal Hose Size | Tube Adapter Size | Hose Series | Overall Length | Ordering Number | Minimum Inside Diameter | Maximum Outside Dimension |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| in. | in. |  | in. (mm) |  | in. (mm) | in. (mm) |
| 1/4 | 1/4 | MH4 | 12 (305) | SS-MH4-FT4-F12 | 0.16 (4.1) | 0.81 (20.6) |
|  |  | MM4 | 36 (914) | SS-MM4-FT4-F36 | 0.16 (4.1) | 0.76 (19.2) |
| 3/8 | 3/8 | MH6 | 12 (305) | SS-MH6-FT6-F12 | 0.27 (6.9) | 1.01 (25.6) |
|  |  | MM6 | 36 (914) | SS-MM6-FT6-F36 | 0.27 (6.9) | 0.91 (23.1) |

1. All dimensions are for reference only and are subject to change. For dimensions not shown above, please contact FITOK Group or our authorized distributors.
2. Types listed are standard. Other types are available upon request.

## End Connections

## Tube Adapters



## Tube Fittings



Automatic Weld Style-1 in. and Under


Manual Weld Style-Over 1 in.

Male FR Metal Gasket Face
Seal Fittings Swivel


| Tube Adapter Size | Nominal Hose Size | End Connection Designator | Dimensions |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | A | Minimum Inside Diameter | Maximum Outside Dimension |
| in. | in. |  | in. (mm) |  |  |
| 1/4 | 1/4 | FT4 | 1.76 (44.7) | 0.16 (4.1) | 0.81 (20.6) |
| 3/8 | 3/8 | FT6 | 1.82 (46.2) | 0.27 (6.9) | 1.01 (25.6) |
| 1/2 | 1/2 | FT8 | 2.22 (56.4) | 0.37 (9.4) | 1.23 (31.3) |
| 3/4 | 3/4 | FT12 | 2.35 (59.7) | 0.58 (14.7) | 1.53 (38.8) |
| 1 | 1 | FT16 | 2.69 (68.3) | 0.80 (20.3) | 1.82 (46.3) |
| mm | in. | - | mm (in. ) |  |  |
| 6 | 1/4 | MT6 | 44.4 (1.75) | 4.1 (0.16) | 20.6 (0.81) |
| 10 | 3/8 | MT10 | 47.0 (1.85) | 7.1 (0.28) | 25.6 (1.01) |
| 12 | 1/2 | MT12 | 57.2 (2.25) | 8.9 (0.35) | 31.3 (1.23) |


| Tube <br> Fitting Size | Nominal Hose Size | End Connection Designator | Dimensions |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | A | Minimum Inside Diameter | Maximum Outside Dimension |
| in. | in. |  | in. (mm) |  |  |
| 1/4 | 1/4 | FL4 | 1.94 (49.3) | 0.19 (4.8) | 0.94 (23.8) |
| 3/8 | 1/4 | FL6 | 2.00 (50.8) | 0.28 (7.1) | 0.94 (23.8) |
| 3/8 | 3/8 | FL6 | 2.02 (51.3) | 0.28 (7.1) | 1.09 (27.7) |
| 1/2 | 1/2 | FL8 | 2.24 (56.9) | 0.41 (10.4) | 1.23 (31.3) |
| 5/8 | 1/2 | FL10 | 2.27 (57.7) | 0.50 (12.7) | 1.23 (31.3) |
| 3/4 | 3/4 | FL12 | 2.35 (59.7) | 0.63 (16.0) | 1.74 (44.2) |
| 1 | 1 | FL16 | 2.64 (67.1) | 0.88 (22.4) | 1.82 (46.3) |
| $11 / 4$ | $11 / 4$ | FL20 | 4.04 (103) | 1.09 (27.7) | 2.23 (58.9) |
| $11 / 2$ | $11 / 2$ | FL24 | 4.75 (121) | 1.34 (34.0) | 2.61 (66.3) |
| 2 | 2 | FL32 | 5.72 (145) | 1.88 (47.8) | 3.48 (88.4) |
| mm | in. | - |  | mm (in. ) |  |
| 6 | 1/4 | ML6 | 62.2 (2.45) | 4.8 (0.19) | 20.6 (0.81) |
| 8 | 1/4 | ML8 | 63.2 (2.49) | 6.4 (0.25) | 20.6 (0.81) |
| 10 | 3/8 | ML10 | 51.6 (2.03) | 7.9 (0.31) | 31.3 (1.23) |
| 12 | 1/2 | ML12 | 56.9 (2.24) | 9.7 (0.38) | 38.8 (1.53) |


| $\begin{gathered} \text { FR } \\ \text { Size } \end{gathered}$ | Nominal Hose Size | End Connection Designator | Dimensions |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | A | Minimum Inside Diameter | Maximum Outside Dimension |
| in. | in. |  |  | in. (mm) |  |
| 1/4 | 1/4 | SFR4 | 2.60 (66.0) | 0.18 (4.6) | 0.81 (20.6) |
| 1/2 | 1/2 | SFR8 | 2.83 (71.9) | 0.40 (10.2) | 1.23 (31.3) |
| 3/4 | 3/4 | SFR12 | 4.19 (106) | 0.65 (16.5) | 1.52 (38.7) |
| 1 | 1 | SFR16 | 4.80 (122) | 0.87 (22.1) | 1.53 (38.8) |

## End Connections

Female FR Metal Gasket Face
Seal Fittings Swivel


Female FO O-Ring Face
Seal Fittings Swivel


SAE $37^{\circ}$ (JIC) Female Swivel


Female Pipe Threads, NPT


Male Pipe Threads, NPT


Automatic Weld Style-1 in. and Under


Manual Weld Style-Over 1 in .

| FR <br> Size |  |  |  | Nominal <br> Hose Size | End <br> Connection <br> Designator | A |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Minimum <br> Inside <br> Diameter |  |  |  |
| in. | in. |  | in. (mm) |  |  |  |
| $1 / 4$ | $1 / 4$ | SFFR4 | $2.00(50.8)$ |  | $0.18(4.6)$ | $0.87(22.1)$ |  |
| $1 / 2$ | $1 / 2$ | SFFR8 | $2.16(54.9)$ | $0.40(10.2)$ | $1.23(31.3)$ |  |
| $3 / 4$ | $3 / 4$ | SFFR12 | $4.19(106)$ | $0.65(16.5)$ | $1.74(44.2)$ |  |
| 1 | 1 | SFFR16 | $4.80(122)$ | $0.87(22.1)$ | $2.03(51.6)$ |  |


| FO <br> Size |  |  | Nominal <br> Hose Size | End <br> Connection <br> Designator | A | Minimum <br> Inside <br> Diameter |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Maximum <br> Outside <br> Dimension |  |  |  |  |
| in. | in. |  | inm) |  |  |  |
| $1 / 4$ | $1 / 4$ | SFFO4 | $2.11(53.6)$ | $0.18(4.6)$ | $0.81(20.6)$ |  |
| $1 / 2$ | $1 / 2$ | SFFO8 | $2.14(54.4)$ | $0.40(10.2)$ | $1.23(31.3)$ |  |


| Swivel <br> Size |  |  | Nominal <br> Hose Size | End <br> Connection <br> Designator | A | Minimum <br> Inside <br> Diameter |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Maximum <br> Outside <br> Dimension |  |  |  |  |
| in. | in. |  |  | in. (mm) |  |  |  |
| $1 / 4$ | $1 / 4$ | SAN4 | $1.87(47.5)$ | $0.17(4.3)$ | $0.81(20.6)$ |  |
| $3 / 8$ | $3 / 8$ | SAN6 | $1.98(50.3)$ | $0.28(7.1)$ | $1.01(25.6)$ |  |
| $1 / 2$ | $1 / 2$ | SAN8 | $2.25(57.2)$ | $0.42(10.7)$ | $1.23(31.3)$ |  |


| $\begin{aligned} & \text { NPT } \\ & \text { Size } \end{aligned}$ | Nominal Hose Size | End Connection Designator | Dimensions |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | A | Minimum Inside Diameter | Maximum Outside Dimension |
| in. | in. |  |  | in. (mm) |  |
| 1/4 | 1/4 | FNS4 | 1.81 (46.0) | 0.28 (7.1) | 0.94 (23.9) |
| 3/8 | 3/8 | FNS6 | 1.87 (47.5) | 0.38 (9.7) | 1.09 (27.7) |
| 1/2 | 1/2 | FNS8 | 2.18 (55.4) | 0.47 (11.9) | 1.23 (31.3) |
| 3/4 | 3/4 | FNS12 | 2.21 (56.1) | 0.72 (18.3) | 1.74 (44.2) |


| NPT <br> Size | Nominal Hose Size | End Connection Designator | Dimensions |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | A | Minimum Inside Diameter | Maximum Outside Dimension |
| in. | in. |  | in. (mm) |  |  |
| 1/4 | 1/4 | NS4 | 1.80 (45.7) | 0.28 (7.1) | 0.94 (23.9) |
| 1/4 | 3/8 | NS4 | 1.81 (46.0) | 0.28 (7.1) | 1.09 (27.7) |
| 3/8 | 3/8 | NS6 | 1.81 (46.0) | 0.38 (9.7) | 1.09 (27.7) |
| 1/2 | 1/4 | NS8 | 1.99 (50.6) | 0.47 (11.9) | 1.02 (25.8) |
| 1/2 | 1/2 | NS8 | 2.15 (54.6) | 0.47 (11.9) | 1.23 (31.3) |
| 3/4 | 3/4 | NS12 | 2.22 (56.4) | 0.63 (16.0) | 1.74 (44.2) |
| 1 | 1 | NS16 | 2.54 (64.5) | 0.88 (22.4) | 1.82 (46.3) |
| 1 1/4 | 1 1/4 | NS20 | 3.06 (77.7) | 1.09 (27.7) | 2.03 (51.6) |
| $11 / 2$ | $11 / 2$ | NS24 | 3.72 (94.5) | 1.34 (34.0) | 2.47 (62.6) |
| 2 | 2 | NS32 | 4.19 (106) | 1.81 (46.0) | 3.19 (81.0) |

## Ordering Number Description



## Example: SS-MH4-FT6-M710

SS: End connection material is 316 stainless steel.
MH4: MH series, hose size is $1 / 4{ }^{\prime}$.
FT6: End connection 1 is $3 / 8^{\prime \prime}$ tube adapter.
End connection 2 is $3 / 8^{\prime \prime}$ tube adapter.
M710: Overall length is 710 mm .
End 1 and end 2 follow the orders and regulations below:

1. Metric Double Ferrules - Fractional Double Ferrules - Metric Tube Adapters - Fractional Tube Adapters - NPT Threads - BSPT Threads - BSPP Threads -SAE/MS Parallel Threads $37^{\circ}$ Flare - Others
2. Put the sizes from the biggest down to the smallest if they are of the same type.
3. Put the female before male if they are of the same type and size.

Note: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.

## PTFE-lined, Stainless Steel Braided Hoses

## PS Series

## Features

© Lightweight construction for easy handling and installation
( ) Core tube material: smooth virgin PTFE
© Overbraid material: 304 stainless steel
(0) Working pressure up to: 3000 psig (207 bar)
(0) Hose size: $1 / 4$ " to 1 "
( ( Working temperature: $-65^{\circ} \mathrm{F}$ to $400^{\circ} \mathrm{F}\left(-53^{\circ} \mathrm{C}\right.$ to $\left.204^{\circ} \mathrm{C}\right)$
© Standard and custom length available


## Hose Technical Data

| Nominal Hose Size | Inside Diameter | Min. Inside Bend Radius |  | Temperature Range | Working Pressure at $70^{\circ} \mathrm{F}\left(20^{\circ} \mathrm{C}\right)$ | Burst Pressure at $70^{\circ} \mathrm{F}\left(20^{\circ} \mathrm{C}\right)$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Static | Dynamic |  |  |  |
| in. (mm) | in. (mm) | in. (mm) | in. (mm) | ${ }^{\circ} \mathrm{F}\left({ }^{\circ} \mathrm{C}\right)$ | psig (bar) | psig (bar) |
| 1/4 (6.4) | 0.19 (4.8) | 1.5 (38.1) | 2.0 (50.8) | $\begin{aligned} & -65 \text { to } 400 \\ & (-53 \text { to } 204) \end{aligned}$ | 3000 (206) | 12000 (826) |
| 3/8 (9.5) | 0.31 (7.9) | 3.5 (88.9) | 5.0 (127) |  | 2500 (172) | 10000 (690) |
| 1/2 (12.7) | 0.41 (10.3) | 4.5 (114) | 6.0 (152) |  | 2000 (137) | 8000 (551) |
| 3/4 (19.0) | 0.63 (15.9) | 6.0 (152) | 7.5 (190) |  | 1500 (103) | 6000 (413) |
| 1 (25.4) | 0.88 (22.2) | 9.0 (229) | 11.3 (287) |  | 1000 (68) | 4000 (275) |

## Pressure vs. Temperature



## Testing

Every FITOK PTFE-lined hose assembly is factory tested with pure water at 1.5 times the maximum working pressure.

## Cleaning and Packaging

FITOK PTFE-lined hose components are cleaned in accordance with FITOK Standard Cleaning and Packaging Process (FC-01) for general industrial procedures.
Shorter hoses are packed in cartons with suitable protective material, longer hoses are coiled, bagged and boxed or crated.

## PTFE-lined Hose Standard Assemblies

Tube Adapters

| $\begin{array}{c}\text { Nominal } \\ \text { Hose } \\ \text { Size }\end{array}$ |  | $\begin{array}{c}\text { Tube } \\ \text { Adapter } \\ \text { Size }\end{array}$ | $\begin{array}{c}\text { Overall } \\ \text { Length }\end{array}$ | Ordering Number | $\begin{array}{c}\text { Minimum } \\ \text { Inside } \\ \text { Diameter }\end{array}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | \(\left.\begin{array}{c}Maximum <br>

Outside <br>
Dimension\end{array}\right]\)

1. All dimensions are for reference only and are subject to change. For dimensions not shown above, please contact FITOK Group or our authorized distributors.
2. Sizes and types listed are standard. Other sizes and types are available on request.
Ordering Number Description


## Multipurpose Push-on Hoses <br> MP Series

## Features

© Cover: weatherproof, abrasion withstanding and oil-resistant synthetic rubber
© Reinforcement: single-braid high-strength synthetic fiber woven for maximum strength and end connection retention
© Core tube: highly oil-resistant rubber
O Hose colors: blue, black, green, gray, red and yellow
( $)$ Working pressure up to: 300 psig (20.7 bar)
(O) Hose size: $1 / 4^{\prime \prime}$ to $3 / 4$ "Working temperature: $-40^{\circ} \mathrm{F}$ to $200^{\circ} \mathrm{F}\left(-40^{\circ} \mathrm{C}\right.$ to $\left.93^{\circ} \mathrm{C}\right)$End connection materials: stainless steel and brassEnd connections reusableCustom length available


Hose Technical Data

| Nominal <br> Hose Size | Inside <br> Diameter | Min. Inside <br> Bend Radius | Temperature <br> Range | Working <br> Pressure at <br> -40 to $70^{\circ} \mathrm{F}$ <br> $\left(-40\right.$ to $\left.20^{\circ} \mathrm{C}\right)$ | Min. <br> Burst Pressure <br> at $70^{\circ} \mathrm{F}\left(20^{\circ} \mathrm{C}\right)$ |
| :--- | :---: | :---: | :---: | :---: | :---: |
| in. (mm) | in. (mm) | in. (mm) | ${ }^{\circ} \mathrm{F}\left({ }^{\circ} \mathrm{C}\right)$ | psig (bar) | psig (bar) |
| $1 / 4(6.4)$ | $0.26(6.6)$ | $2.50(63.5)$ |  |  |  |
| $3 / 8(9.5)$ | $0.39(9.9)$ | $3.00(76.2)$ | -40 to 200 | $300(20.6)$ | $1200(82.7)$ |
| $1 / 2(12.7)$ | $0.50(12.7)$ | $5.00(127)$ |  |  |  |
| $3 / 4(19.0)$ | $0.76(19.3)$ | $7.00(178)$ |  |  |  |

Pressure vs. Temperature


## Testing

Every FITOK multipurpose push-on hose assembly is factory tested with pure water at 1.5 times the maximum working pressure.

## Cleaning and Packaging

FITOK multipurpose push-on hose components are cleaned in accordance with FITOK Standard Cleaning and Packaging Process (FC-01) for general industrial procedures.
Shorter hoses are packed in cartons with suitable protective material, longer hoses are coiled, bagged and boxed or crated.

## Multipurpose Push-on Hose End Connections

Tube Fittings


| Nominal Hose Size | Tube Fitting Size | Basic Ordering Number | Dimensions, in. (mm) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | A | B | Minimum Inside | Maximum Outside |
| in. | in. |  |  |  | Diameter | Dimension |
| 1/4 | 1/4 | -MP4-FL4 | 1.97 (50.0) | 1.21 (30.7) | 0.16 (4.1) | 0.67 (17.0) |
| 3/8 | 3/8 | -MP6-FL6 | 2.11 (53.6) | 1.24 (31.5) | 0.27 (6.9) | 0.87 (22.1) |
| 1/2 | 1/2 | -MP8-FL8 | 2.47 (62.7) | 1.42 (36.1) | 0.37 (9.5) | 1.02 (25.8) |

## Tube Adapters



| Nominal Hose Size | Tube Adapter Size | Basic Ordering Number | Dimensions, in. (mm) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | A | B | Minimum Inside Diameter | Maximum Outside Dimension |
| in. | in. |  |  |  |  |  |
| 1/4 | 1/4 | -MP4-FT4 | 1.93 (49.0) | 1.17 (29.7) | 0.15 (3.8) | 0.67 (17.0) |
| 3/8 | 3/8 | -MP6-FT6 | 2.03 (51.6) | 1.16 (29.5) | 0.24 (6.1) | 0.83 (21.1) |
| 1/2 | 1/2 | -MP8-FT8 | 2.47 (62.7) | 1.42 (36.1) | 0.34 (8.7) | 0.98 (24.9) |
| 3/4 | 3/4 | -MP12-FT12 | 3.14 (79.8) | 1.48 (37.6) | 0.57 (14.5) | 1.23 (31.3) |
| in. | mm | - | mm(in.) |  |  |  |
| 1/4 | 6 | -MP4-MT6 | 49.0 (1.93) | 29.7 (1.17) | 3.8 (0.15) | 17.0 (0.67) |
| 1/4 | 8 | -MP4-MT8 | 48.8 (1.92) | 29.5 (1.16) | 4.1 (0.16) | 17.0 (0.67) |
| 3/8 | 8 | -MP6-MT8 | 52.1 (2.05) | 30.0 (1.18) | 5.6 (0.22) | 21.1 (0.83) |
| 3/8 | 10 | -MP6-MT10 | 51.6 (2.03) | 29.5 (1.16) | 6.9 (0.27) | 21.1 (0.83) |
| 1/2 | 12 | -MP8-MT12 | 62.7 (2.47) | 36.1 (1.42) | 8.1 (0.32) | 24.9 (0.98) |
| 3/4 | 18 | -MP12-MT18 | 79.8 (3.14) | 37.3 (1.47) | 8.6 (0.34) | 31.3 (1.23) |

## Male NPT



| Nominal Hose Size | NPT Size | Basic Ordering Number | Dimensions, in. (mm) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | A | B | Minimum Inside Diameter | Maximum Outside Dimension |
| 1/4 | 1/4 | -MP4-NS4 | 1.68 (42.7) | 0.92 (23.4) | 0.16 (4.1) | 0.67 (17.0) |
| 3/8 | 1/4 | -MP6-NS4 | 1.80 (45.7) | 0.93 (23.6) | 0.27 (6.9) | 0.83 (21.1) |
| 3/8 | 3/8 | -MP6-NS6 | 1.80 (45.7) | 0.93 (23.6) | 0.27 (6.9) | 0.83 (21.1) |
| 1/2 | 1/2 | -MP8-NS8 | 2.19 (55.6) | 1.14 (29.0) | 0.37 (9.5) | 1.02 (25.9) |
| 3/4 | 3/4 | -MP12-NS12 | 2.81 (71.4) | 1.14 (29.0) | 0.61 (15.6) | 1.31 (33.3) |


| Nominal Hose Size | $\begin{aligned} & \text { BSPT } \\ & \text { Size } \end{aligned}$ | Basic Ordering Number | Dimensions, in. (mm) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | A | B | Minimum Inside Diameter | Maximum Outside Dimension |
| 1/4 | 1/4 | -MP4-RT4 | 1.68 (42.7) | 0.92 (23.4) | 0.16 (4.1) | 0.67 (17.0) |
| 3/8 | 1/4 | -MP6-RT4 | 1.80 (45.7) | 0.93 (23.6) | 0.27 (6.9) | 0.83 (21.1) |
| 3/8 | 3/8 | -MP6-RT6 | 1.80 (45.7) | 0.93 (23.6) | 0.27 (6.9) | 0.83 (21.1) |
| 1/2 | 1/2 | -MP8-RT8 | 2.19 (55.6) | 1.14 (29.0) | 0.37 (9.5) | 1.02 (25.9) |
| 3/4 | 3/4 | -MP12-RT12 | 2.81 (71.4) | 1.14 (29.0) | 0.61 (15.6) | 1.31 (33.3) |

## Male BSPT



## D-16 Hoses and Connectors

## Unions



| Nominal Hose Size | Basic Ordering Number | Dimensions, in. (mm) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | A | B | Minimum Inside Diameter | Maximum Outside Dimension |
| in. |  |  |  |  |  |
| 1/4 | -MP4-4 | 2.07 (52.6) | 0.43 (11.4) | 0.16 (4.1) | 0.67 (17.0) |
| 3/8 | -MP6-6 | 2.25 (57.2) | 0.40 (12) | 0.27 (6.9) | 0.83 (21.1) |
| 1/2 | -MP8-8 | 2.61 (69.8) | 0.40 (14) | 0.37 (9.5) | 0.96 (24.5) |
| 3/4 | -MP12-12 | 3.85 (97.8) | 0.47 (12.0) | 0.61 (15.6) | 1.23 (31.3) |

## Hose Ordering Number Description



Example: MP-8-F60-BK
MP: Hose series
8: Hose size is $1 / 2^{\prime \prime}$.
F60: Overall length is 60 ".
BK: Hose color is black.

Note: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.
Multipurpose Push-On Hose Custom Assemblies

Ordering Number Description

SS: End connection material is 316 stainless steel.
MP4: MP series, hose size is $1 / 4^{\prime \prime}$.
FT4: End connection 1 is $1 / 4^{\prime \prime}$ tube adapter.
End connection 2 is $1 / 4$ " tube adapter.
F28: Overall length is 28"
End 1 and end 2 follow the orders and regulations below:

1. Metric Double Ferrules - Fractional Double Ferrules - Metric Tube Adapters - Fractional
Tube Adapters - NPT Threads - BSPT Threads - BSPP Threads - SAEIMS Parallel Threads -
$37^{\circ}$ Flare - Others
2. Put the sizes from
3. Put the sizes from the biggest down to the smallest if they are of the same type.
4. Put the female before male if they are of the same type and size.

## D-18 Hoses and Connectors

## Thermoplastic Hoses

## TH Series

## Features

© Polyurethane cover: resists oil, weather and abrasion
(O) Reinforcement: double-braid high-strength synthetic fiber

O Core tube: nylon
© Working pressure up to: 5000 psig ( 345 bar)
O Hose size: $3 / 16$ " to 1 "
© Working temperature: $-40^{\circ} \mathrm{F}$ to $200^{\circ} \mathrm{F}\left(-40^{\circ} \mathrm{C}\right.$ to $\left.93^{\circ} \mathrm{C}\right)$
O End connections: $1 / 4$ to 1 thread, $1 / 4^{\prime \prime}$ to $1^{\prime \prime}$ and 6 mm to 22 mm tube fittingEnd connection materials: stainless steel, brass and carbon steel
O Custom length available


## Technical Data

Thermoplastic Hydraulic Hose (SAE 100R7)

| Nominal Hose Size | Hose Series | Min. Inside Bend Radius | Inside Diameter | Temperature Range | Working Pressure at $70^{\circ} \mathrm{F}\left(20^{\circ} \mathrm{C}\right)$ | Min. Burst Pressure at $70^{\circ} \mathrm{F}\left(0^{\circ} \mathrm{C}\right)$ | Specification |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| in. (mm) |  | in. (mm) | in. (mm) | ${ }^{\circ} \mathrm{F}\left({ }^{\circ} \mathrm{C}\right)$ | psig (bar) | psig (bar) |  |
| 3/16 (4.8) | TH3 | 1.58 (40) | 0.19 (4.8) | $\begin{aligned} & -40 \text { to } 200 \\ & (-40 \text { to } 93) \end{aligned}$ | 3000 (207) | 12000 (828) | $\begin{aligned} & \text { SAE J517 } \\ & \text { 100R7 } \end{aligned}$ |
| 1/4 (6.4) | TH4 | 1.97 (50) | 0.25 (6.4) |  | 2750 (189) | 11000 (758) |  |
| 5/16 (8.0) | TH5 | 2.36 (60) | 0.31 (7.9) |  | 2500 (173) | 10000 (690) |  |
| $3 / 8$ (9.6) | TH6 | 2.95 (75) | 0.38 (9.8) |  | 2250 (155) | 9000 (620) |  |
| 1/2 (12.7) | TH8 | 3.74 (95) | 0.50 (12.7) |  | 2000 (137) | 8000 (551) |  |

Thermoplastic Hydraulic Hose (SAE 100R8)

| Nominal Hose Size | Hose Series | Min. Inside Bend Radius | Inside Diameter | Temperature Range | Working Pressure at $70^{\circ} \mathrm{F}\left(20^{\circ} \mathrm{C}\right)$ | Min. <br> Burst Pressure at $70^{\circ} \mathrm{F}\left(20^{\circ} \mathrm{C}\right)$ | Specification |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| in. (mm) |  | in. (mm) | in. (mm) | ${ }^{\circ} \mathrm{F}\left({ }^{\circ} \mathrm{C}\right)$ | psig (bar) | psig (bar) |  |
| 3/16 (4.8) | TH3 | 2.00 (50.8) | 0.19 (4.8) | $\begin{aligned} & -40 \text { to } 200 \\ & (-40 \text { to } 93) \end{aligned}$ | 5000 (344) | 20000 (1378) | $\begin{aligned} & \text { SAE J517 } \\ & \text { 100R8 } \end{aligned}$ |
| 1/4 (6.4) | TH4 | 2.00 (50.8) | 0.25 (6.4) |  | 5000 (344) | 20000 (1378) |  |
| 3/8 (9.6) | TH6 | 2.50 (63.5) | 0.38 (9.8) |  | 4000 (275) | 16000 (1102) |  |
| 1/2 (12.7) | TH8 | 4.00 (102) | 0.50 (12.7) |  | 3500 (241) | 14000 (964) |  |
| 3/4 (19.0) | TH12 | 6.50 (165) | 0.75 (19.0) |  | 2250 (155) | 9000 (620) |  |
| 1 (25.4) | TH16 | 10.0 (254) | 1.00 (25.4) |  | 2000 (137) | 8000 (551) |  |

## Testing

Every FITOK thermoplastic hose assembly is factory tested with pure water at 1.5 times the maximum working pressure.

## Cleaning and Packaging

FITOK thermoplastic hose components are cleaned in accordance with FITOK Standard Cleaning and Packaging Process (FC-01) for general industrial procedures.
Shorter hoses are packed in cartons with suitable protective material, longer hoses are coiled, bagged and boxed or crated.
Thermoplastic Hose Assemblies


## Ordering Number Description


nd 1 and end 2 follow the orders and regulations below:
Metric Double Ferrules - Fractional Double Ferrules - Metric Tube Adapters - Fractional
$37^{\circ}$ Flare - Others
2. Put the sizes from the biggest down to the smallest if they are of the same type. 3. Put the female before male if they are of the same type and size.

## Hose Connectors and Sleeves

## HC Series

## Features

© Used to connect soft plastic or rubber tubing
© Working pressures and working temperatures are wider than those of the connected hoses
(O) Stainless steel or brass is available
( ) Shank design holds tubing inside diameter securely
© Hose connectors are reusable


## Hose Connectors

Tube Fittings


| Hose ID | Tube Size | Basic Ordering Number | Dimensions |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Minimum Inside Diameter | F | L |
| in. | in. |  | in. (mm) | in. | in. (mm) |
| 1/8 | 1/8 | -HC-F2-FL2 | 0.08 (2.0) | 7/16 | 1.42 (36.1) |
| 1/4 | 1/8 | -HC-F4-FL2 | 0.09 (2.3) | 7/16 | 1.81 (46.0) |
|  | 1/4 | -HC-F4-FL4 | 0.19 (4.8) | 9/16 | 1.92 (48.8) |
| 3/8 | 1/4 | -HC-F6-FL4 | 0.19 (4.8) | 9/16 | 1.99 (50.6) |
|  | 3/8 | -HC-F6-FL6 | 0.28 (7.1) | 3/4 | 2.06 (52.3) |
| 1/2 | 1/2 | -HC-F8-FL8 | 0.38 (9.7) | 7/8 | 2.24 (56.9) |
| mm | mm | - | mm (in. ) | mm | mm (in. ) |
| 6 | 6 | -HC-M6-ML6 | 4.8 (0.19) | 14 | 49.5 (1.95) |
| 8 | 8 | -HC-M8-ML8 | 6.4 (0.25) | 16 | 49.8 (1.96) |
|  | 10 | -HC-M8-ML10 | 6.4 (0.25) | 18 | 51.6 (2.03) |
| 10 | 10 | -HC-M10-ML10 | 7.9 (0.31) | 19 | 52.3 (2.06) |
| 12 | 12 | -HC-M12-ML12 | 9.7 (0.38) | 22 | 57.4 (2.26) |

## Tube Adapters



| Hose ID | Tube Size | Basic Ordering Number | Dimensions |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Minimum Inside Diameter | F | L |
| in. | in. |  | in. (mm) | in. | in. (mm) |
| 1/8 | 1/8 | -HC-F2-FT2 | 0.08 (2.0) | 5/16 | 1.37 (34.8) |
|  | 1/4 | -HC-F2-FT4 | 0.09 (2.3) | 3/8 | 1.47 (37.3) |
| 1/4 | 1/4 | -HC-F4-FT4 | 0.19 (4.8) | 7/16 | 1.86 (47.2) |
|  | 3/8 | -HC-F4-FT6 | 0.19 (4.8) | 7/16 | 1.92 (48.8) |
| 5/16 | 1/4 | -HC-F5-FT4 | 0.19 (4.8) | 7/16 | 1.94 (49.3) |
| 3/8 | 1/4 | -HC-F6-FT4 | 0.19 (4.8) | 9/16 | 1.94 (49.3) |
|  | 3/8 | -HC-F6-FT6 | 0.28 (7.1) | 9/16 | 2.00 (50.8) |
|  | 1/2 | -HC-F6-FT8 | 0.30 (7.6) | 5/8 | 2.26 (57.4) |
| 1/2 | 3/8 | -HC-F8-FT6 | 0.28 (7.1) | 11/16 | 2.07 (52.6) |
|  | 1/2 | -HC-F8-FT8 | 0.38 (9.7) | 11/16 | 2.33 (59.2) |
| 3/4 | 3/4 | -HC-F12-FT12 | 0.63 (16.0) | 13/16 | 2.50 (63.5) |
| 1 | 1 | -HC-F16-FT16 | 0.80 (20.3) | $13 / 8$ | 3.03 (77.0) |

## Male NPT



| Hose ID | NPT Size | Basic Ordering Number | Dimensions |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Minimum Inside Diameter | F | L |
| in. |  |  | in. (mm) | in. | in. (mm) |
| 1/8 | 1/8 | -HC-F2-NS2 | 0.08 (2.0) | 7/16 | 1.08 (27.4) |
|  | 1/4 | -HC-F2-NS4 | 0.08 (2.0) | 9/16 | 1.26 (32.0) |
| 3/16 | 1/8 | -HC-F3-NS2 | 0.13 (3.3) | 7/16 | 1.27 (32.2) |
|  | 1/4 | -HC-F3-NS4 | 0.13 (3.3) | 9/16 | 1.45 (36.8) |
| 1/4 | 1/8 | -HC-F4-NS2 | 0.19 (4.8) | 7/16 | 1.47 (37.3) |
|  | 1/4 | -HC-F4-NS4 | 0.19 (4.8) | 9/16 | 1.65 (41.9) |
|  | 3/8 | -HC-F4-NS6 | 0.19 (4.8) | 11/16 | 1.66 (42.2) |
|  | 1/2 | -HC-F4-NS8 | 0.19 (4.8) | 7/8 | 1.85 (47.0) |
| 5/16 | 1/8 | -HC-F5-NS2 | 0.19 (4.8) | 7/16 | 1.55 (39.4) |
|  | 1/4 | -HC-F5-NS4 | 0.19 (4.8) | 9/16 | 1.73 (43.9) |
|  | 3/8 | -HC-F5-NS6 | 0.19 (4.8) | 11/16 | 1.74 (44.2) |
|  | 1/2 | -HC-F5-NS8 | 0.19 (4.8) | 7/8 | 1.96 (49.8) |
| 3/8 | 1/4 | -HC-F6-NS4 | 0.30 (7.6) | 9/16 | 1.73 (43.9) |
|  | 3/8 | -HC-F6-NS6 | 0.30 (7.6) | 11/16 | 1.74 (44.2) |
|  | 1/2 | -HC-F6-NS8 | 0.30 (7.6) | 7/8 | 1.96 (49.8) |
| 1/2 | 1/4 | -HC-F8-NS4 | 0.30 (7.6) | 11/16 | 1.80 (45.7) |
|  | 3/8 | -HC-F8-NS6 | 0.38 (9.7) | 11/16 | 1.81 (46.0) |
|  | 1/2 | -HC-F8-NS8 | 0.38 (9.7) | 7/8 | 2.03 (51.6) |
| 5/8 | 3/8 | -HC-F10-NS6 | 0.38 (9.7) | $11 / 16$ | 1.88 (47.8) |
|  | 1/2 | -HC-F10-NS8 | 0.47 (11.9) | $11 / 16$ | 2.07 (52.6) |
|  | 3/4 | -HC-F10-NS12 | 0.50 (12.7) | $11 / 16$ | 2.07 (52.6) |
| 3/4 | 1/2 | -HC-F12-NS8 | 0.47 (11.9) | 1 1/16 | 2.14 (54.4) |
|  | 3/4 | -HC-F12-NS12 | 0.63 (16.0) | 1 1/16 | 2.14 (54.4) |
|  | 1 | -HC-F12-NS16 | 0.63 (16.0) | $13 / 8$ | 2.43 (61.7) |
| 1 | 3/4 | -HC-F16-NS12 | 0.63 (16.0) | $13 / 8$ | 2.38 (60.5) |
|  | 1 | -HC-F16-NS16 | 0.88 (22.4) | $13 / 8$ | 2.57 (65.3) |

## Female NPT



| Hose ID | NPT Size | Basic Ordering Number | Dimensions |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Minimum Inside Diameter | F | L |
| in. |  |  | in. (mm) | in. | in. (mm) |
| 1/8 | 1/8 | -HC-F2-FNS2 | 0.08 (2.0) | 9/16 | 1.11 (28.2) |
|  | 1/4 | -HC-F2-FNS4 | 0.08 (2.0) | 3/4 | 1.26 (32.0) |
| 3/16 | 1/8 | -HC-F3-FNS2 | 0.13 (3.3) | 9/16 | 1.29 (32.8) |
|  | 1/4 | -HC-F3-FNS4 | 0.13 (3.3) | 3/4 | 1.44 (36.6) |
| 1/4 | 1/8 | -HC-F4-FNS2 | 0.19 (4.8) | 9/16 | 1.47 (37.3) |
|  | 1/4 | -HC-F4-FNS4 | 0.19 (4.8) | 3/4 | 1.64 (41.7) |
|  | 3/8 | -HC-F4-FNS6 | 0.19 (4.8) | 7/8 | 1.71 (43.4) |
| 5/16 | 1/4 | -HC-F5-FNS4 | 0.19 (4.8) | 3/4 | 1.73 (43.9) |
|  | 3/8 | -HC-F5-FNS6 | 0.19 (4.8) | 7/8 | 1.82 (46.2) |
| 3/8 | 1/4 | -HC-F6-FNS4 | 0.30 (7.6) | 3/4 | 1.69 (42.9) |
|  | 3/8 | -HC-F6-FNS6 | 0.30 (7.6) | 7/8 | 1.78 (45.2) |
|  | 1/2 | -HC-F6-FNS8 | 0.30 (7.6) | 1 1/16 | 2.03 (51.6) |
| 1/2 | 1/2 | -HC-F8-FNS8 | 0.38 (9.7) | 1 1/16 | 2.13 (54.1) |

## Male BSPT



| Hose ID | BSPT Size | Basic Ordering Number | Dimensions |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Minimum Inside Diameter | F | L |
| in. |  |  | in. (mm) | in. | in. (mm) |
| 1/8 | 1/8 | -HC-F2-RT2 | 0.08 (2.0) | 7/16 | 1.28 (32.5) |
|  | 1/4 | -HC-F2-RT4 | 0.08 (2.0) | 9/16 | 1.40 (35.5) |
| 3/16 | 1/8 | -HC-F3-RT2 | 0.13 (3.3) | 7/16 | 1.40 (35.5) |
|  | 1/4 | -HC-F3-RT4 | 0.13 (3.3) | 9/16 | 1.58 (40.1) |
| 1/4 | 1/8 | -HC-F4-RT2 | 0.19 (4.8) | 716 | 1.47 (37.3) |
|  | 1/4 | -HC-F4-RT4 | 0.19 (4.8) | 9/16 | 1.65 (41.9) |
|  | 3/8 | -HC-F4-RT6 | 0.19 (4.8) | 11/16 | 1.66 (42.2) |
|  | 1/2 | -HC-F4-RT8 | 0.19 (4.8) | 7/8 | 1.90 (48.3) |
| 5/16 | 1/8 | -HC-F5-RT2 | 0.19 (4.8) | 7/16 | 1.67 (42.4) |
|  | 1/4 | -HC-F5-RT4 | 0.19 (4.8) | 9/16 | 1.86 (47.2) |
|  | 3/8 | -HC-F5-RT6 | 0.19 (4.8) | 11/16 | 1.87 (47.5) |
|  | 1/2 | -HC-F5-RT8 | 0.19 (4.8) | 7/8 | 2.10 (53.3) |
| 3/8 | 1/4 | -HC-F6-RT4 | 0.30 (7.6) | 9/16 | 1.73 (43.9) |
|  | 3/8 | -HC-F6-RT6 | 0.30 (7.6) | 11/16 | 1.74 (44.2) |
|  | 1/2 | -HC-F6-RT8 | 0.30 (7.6) | 7/8 | 1.96 (49.8) |
| 1/2 | 1/4 | -HC-F8-RT4 | 0.30 (7.6) | 11/16 | 1.80 (45.7) |
|  | 3/8 | -HC-F8-RT6 | 0.38 (9.7) | 11/16 | 1.81 (46.0) |
|  | 1/2 | -HC-F8-RT8 | 0.38 (9.7) | 7/8 | 2.03 (51.6) |
| 5/8 | 3/8 | -HC-F10-RT6 | 0.38 (9.7) | $11 / 16$ | 1.88 (47.8) |
|  | 1/2 | -HC-F10-RT8 | 0.47 (11.9) | $11 / 16$ | 2.07 (52.6) |
|  | 3/4 | -HC-F10-RT12 | 0.50 (12.7) | $11 / 16$ | 2.07 (52.6) |
| 3/4 | 1/2 | -HC-F12-RT8 | 0.47 (11.9) | $11 / 16$ | 2.14 (54.4) |
|  | 3/4 | -HC-F12-RT12 | 0.63 (16.0) | $11 / 16$ | 2.14 (54.4) |
|  | 1 | -HC-F12-RT16 | 0.63 (16.0) | $13 / 8$ | 2.43 (61.7) |
| 1 | 3/4 | -HC-F16-RT12 | 0.63 (16.0) | $13 / 8$ | 2.38 (60.5) |
|  | 1 | -HC-F16-RT16 | 0.88 (22.4) | $13 / 8$ | 2.57 (65.3) |

## Female BSPT



| Hose ID | BSPT Size | Basic Ordering Number | Dimensions |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Minimum Inside Diameter | F | L |
| in. |  |  | in. (mm) | in. | in. (mm) |
| 1/8 | 1/8 | -HC-F2-FRT2 | 0.08 (2.0) | 9/16 | 1.11 (28.2) |
|  | 1/4 | -HC-F2-FRT4 | 0.08 (2.0) | 3/4 | 1.26 (32.0) |
| 3/16 | 1/8 | -HC-F3-FRT2 | 0.13 (3.3) | 9/16 | 1.29 (32.8) |
|  | 1/4 | -HC-F3-FRT4 | 0.13 (3.3) | 3/4 | 1.44 (36.6) |
| 1/4 | 1/8 | -HC-F4-FRT2 | 0.19 (4.8) | 9/16 | 1.47 (37.3) |
|  | 1/4 | -HC-F4-FRT4 | 0.19 (4.8) | 3/4 | 1.64 (41.7) |
|  | 3/8 | -HC-F4-FRT6 | 0.19 (4.8) | 7/8 | 1.71 (43.4) |
| 5/16 | 1/4 | -HC-F5-FRT4 | 0.19 (4.8) | 3/4 | 1.73 (43.9) |
|  | 3/8 | -HC-F5-FRT6 | 0.19 (4.8) | 7/8 | 1.82 (46.2) |
| 3/8 | 1/4 | -HC-F6-FRT4 | 0.30 (7.6) | 3/4 | 1.69 (42.9) |
|  | 3/8 | -HC-F6-FRT6 | 0.30 (7.6) | 7/8 | 1.78 (45.2) |
|  | 1/2 | -HC-F6-FRT8 | 0.30 (7.6) | $11 / 16$ | 2.03 (51.6) |
| 1/2 | 1/2 | -HC-F8-FRT8 | 0.38 (9.7) | $11 / 16$ | 2.13 (54.1) |

## Metric Thread



| Hose ID | Thread Size | Basic Ordering Number | Dimensions |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Minimum Inside Diameter | F | L |
| mm | in. |  | in. (mm) | mm | in. (mm) |
| 6 | M10 x 1 | -HC-M6-MS10 | 4.3 (0.17) | 12 | 39.6 (1.54) |
|  | M12 1.5 | -HC-M6-MS12 | 4.3 (0.17) | 14 | 40.4 (1.59) |
|  | M14 x 1.5 | -HC-M6-MS14 | 4.3 (0.17) | 15 | 42.2 (1.66) |
| 8 | M14 x 1.5 | -HC-M8-MS14 | 4.8 (0.19) | 15 | 44.2 (1.74) |
|  | M16 x 1.5 | -HC-M8-MS16 | 4.8 (0.19) | 18 | 46.2 (1.82) |
| 10 | M16 x 1.5 | -HC-M10-MS16 | 7.9 (0.31) | 18 | 46.2 (1.82) |
|  | M18 $\times 1.5$ | -HC-M10-MS18 | 7.9 (0.31) | 19 | 47.2 (1.86) |
| 12 | M20 x 1.5 | -HC-M12-MS20 | 8.9 (0.35) | 22 | 50.3 (1.98) |
|  | M22 x 1.5 | -HC-M12-MS22 | 8.9 (0.35) | 24 | 52.8 (2.08) |

## Hose Connector Sleeves


© Material: Aluminum
( $)$ Reusable

| Hose ID | Hose OD | Ordering Number | Dimensions, in. (mm) |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| in. | in. |  | E | F | L |
| 1/8 | 1/4 | AL-HC-F2-F4 | 0.26 (6.6) | 3/8 | 0.40 (10.2) |
| 1/4 | 3/8 | AL-HC-F4-F6 | 0.41 (10.4) | 9/16 | 0.79 (20.1) |
| 1/4 | 7/16 | AL-HC-F4-F7 | 0.46 (11.7) | 5/8 | 0.79 (20.1) |
| 1/4 | 1/2 | AL-HC-F4-F8 | 0.52 (13.2) | 11/16 | 0.79 (20.1) |
| 5/16 | 7/16 | AL-HC-F5-F7 | 0.48 (12.2) | 5/8 | 0.87 (22.1) |
| 3/8 | 1/2 | AL-HC-F6-F8 | 0.55 (14.0) | 11/16 | 0.87 (22.1) |
| 3/8 | 9/16 | AL-HC-F6-F9 | 0.61 (15.5) | 3/4 | 0.87 (22.1) |
| 7/16 | 5/8 | AL-HC-F7-F10 | 0.69 (17.5) | 13/16 | 0.94 (23.9) |
| 1/2 | 11/16 | AL-HC-F8-F11 | 0.76 (19.3) | 7/8 | 0.94 (23.9) |
| 3/4 | 1 | AL-HC-F12-F16 | 1.10 (27.9) | $11 / 4$ | 1.07 (27.2) |

## Hose Clamps



| Min. Hose OD | Max. Hose OD | Ordering <br> Number |
| :---: | :---: | :---: |
| $\mathbf{m m}$ | $\mathbf{m m}$ | CP8-12 |
| 8 | 12 | CP10-16 |
| 10 | 16 | CP12-20 |
| 12 | 20 | CP16-25 |
| 16 | 25 | CP20-32 |
| 20 | 32 | CP25-40 |
| 25 | 40 |  |

(O) Material: 304 SS
© Reusable

1. Sizes and types listed are standard. Other sizes and types are available upon request.
2. All dimensions are for reference only and are subject to change. For dimensions not shown above, please contact FITOK Group or our authorized distributors.

## Ordering Number Description



## Example: SS-HC-F4-FT6

SS: End connection material is 316 stainless steel.
HC: HC series.
F4: Hose ID is $1 / 4$ "
FT6: End connection 2 is $3 / 8$ " tube adapter.

Note: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.

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