Hoses and Connectors

MH, MM, PS, MP, TH and HC Series

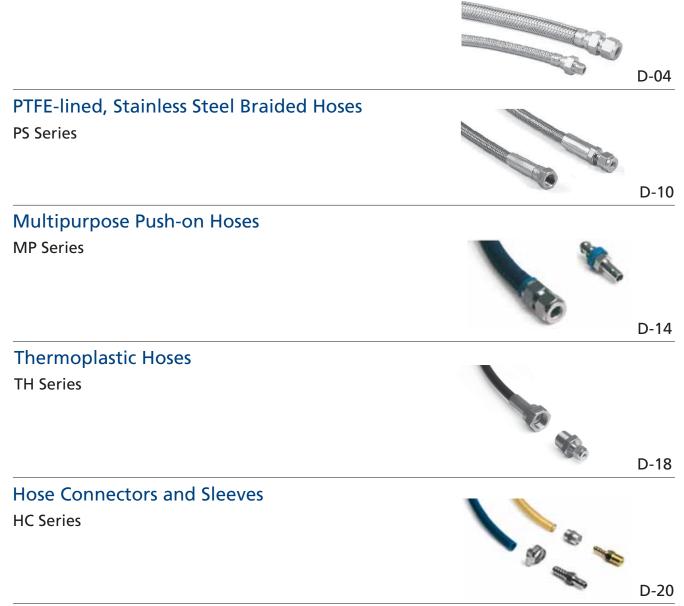




Contents

Metal Flexible Hoses

MH, MM Series

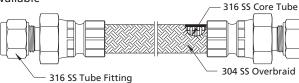




Metal Flexible Hoses MH, MM Series

Features

- \bigcirc Core tube and fitting material: 316 stainless steel
- \bigcirc Overbraid material: 304 stainless steel (316 SS available)
- $\ensuremath{\bigcirc}$ Vacuum and positive pressure applications
- O Working pressure up to: 3100 psig (213 bar)
- Hose size: 1/4" to 2"
- \odot Working temperature: -325°F to 800°F (-200°C to 426°C)
- O End connections:
 - 1/4 to 2 thread
 - 1/4" to 2" and 6 mm to 50 mm tube fitting
- O Welded fitting-to-hose construction to ensure reliable seal
- O Standard and custom length available



MARINA

Hose Technical Data (MH Series)

Nominal	Inside	Min. Ben	d Radius	Temperature Range	Working Pressure at	Burst Pressure at	Hose
Hose Size	Diameter	Static	Dynamic	Range	70°F (20°C)	70°F (20°C)	Series
in. (mm)	in. (mm)	in. (mm)	in. (mm)	°F (°C)	psig (bar)	psig (bar)	
1/4 (6.4)	0.28 (7.1)	2.25 (57.2)	10.0 (254)		3100 (213)	12400 (854)	MH4
3/8 (9.7)	0.42 (10.6)	3.00 (76.2)	12.0 (305)		2000 (137)	8000 (551)	MH6
1/2 (12.7)	0.53 (13.5)	4.50 (114)	16.0 (406)		1800 (124)	7200 (496)	MH8
3/4 (19.0)	0.80 (20.3)	6.00 (152)	17.0 (432)	-325 to 800	1500 (103)	6000 (413)	MH12
1 (25.4)	1.03 (26.0)	6.75 (171)	20.0 (508)	(-200 to 426)	1200 (82.6)	4800 (330)	MH16
1 1/4 (31.8)	1.30 (33.0)	8.86 (225)	23.0 (584)	-	950 (65.4)	3800 (261)	MH20
1 1/2 (38.1)	1.53 (38.9)	11.0 (280)	26.0 (660)		900 (62.0)	3600 (248)	MH24
2 (50.8)	2.05 (52.1)	13.8 (350)	32.0 (813)		500 (34.4)	2000 (137)	MH32

Hose Technical Data (MM Series)

			Min. Ben	d Radius		-	Burst		
Nominal Hose Size	Inside Diameter	Helical Conv	oluted Core	Annular Con	voluted Core		Pressure at	Pressure at	Hose
		Static	Dynamic	Static	Dynamic		70°F (20°C)	70°F (20°C)	Series
in. (mm)	in. (mm)	in. (mm)	in. (mm)	in. (mm)	in. (mm)	°F (°C)	psig (bar)	psig (bar)]
1/4 (6.4)	0.25 (6.4)	1.38 (35)	8.66 (220)	0.79 (20)	4.33 (110)		1600 (110)	6400 (440)	MM4
3/8 (9.7)	0.38 (9.5)	2.36 (60)	10.40 (264)	0.98 (25)	5.91 (150)		1470 (101)	6000 (413)	MM6
1/2 (12.7)	0.50 (12.7)	2.95 (75)	11.89 (302)	1.18 (30)	4.88 (124)		1110 (76.4)	4500 (310)	MM8
3/4 (19.0)	0.75 (19.0)	3.54 (90)	13.58 (345)	1.50 (38)	6.65 (169)	-325 to 800	860 (59.2)	3500 (241)	MM12
1 (25.4)	1.00 (25.4)	4.13 (105)	15.00 (381)	1.77 (45)	7.68 (195)	(-200 to 426)	680 (46.8)	2680 (184)	MM16
1 1/4 (31.8)	1.25 (31.8)	4.72 (120)	16.22 (412)				680 (46.8)	2600 (179)	MM20
1 1/2 (38.1)	1.50 (38.1)	5.51 (140)	16.89 (429)				520 (35.8)	2200 (151)	MM24
2 (50.8)	2.00 (50.8)	6.30 (160)	18.43 (468)				450 (31.0)	1800 (124)	MM32

FITOK

Hoses Juick-conn

Testing

Every FITOK metal flexible hose assembly is factory tested with helium to a maximum leak rate of 1 x 10⁻⁵ std cm³/s.

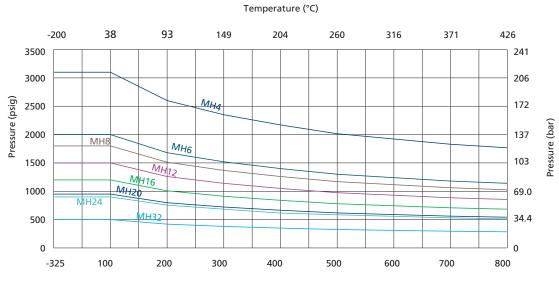
Cleaning and Packaging

FITOK metal flexible hose components are cleaned in accordance with FITOK Standard Cleaning and Packaging Process (FC-01) for general industrial procedures.

Shorter hoses are packed in cartons with suitable protective material, longer hoses are coiled, bagged and boxed or crated.

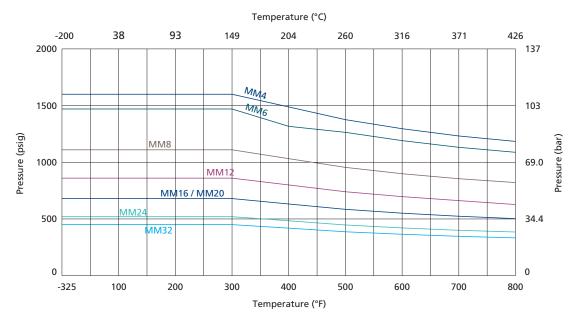
Pressure vs. Temperature

MH series





MM series



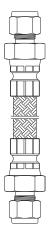
When pulsating, surge, or shock pressures exist, the peak pressure in the system should not exceed 50% of the rated working pressure of the hose.

Standard Assemblies

Tube Fitting to Male NPT End

Nominal Hose Size	Tube Fitting Size	NPT Size	Hose Series	Overall Length			Maximum Outside Dimension
in.	in.	in.		in. (mm)		in. (mm)	in. (mm)
1/4	1/4	1/4	MH4	12 (305)	SS-MH4-FL4-NS4-F12	0.19 (4.8)	0.94 (23.8)
1/4	1/4 1/4	1/4	MM4	36 (914)	SS-MM4-FL4-NS4-F36	0.19 (4.8)	0.87 (22.0)
3/8	2/0	/8 3/8	MH6	18 (457)	SS-MH6-FL6-NS6-F18	0.28 (7.1)	1.09 (27.7)
5/0	5/6		MM6	36 (914)	SS-MM6-FL6-NS6-F36	0.28 (7.1)	1.01 (25.7)
1/2	1/2	4/2	MH8	18 (457)	SS-MH8-FL8-NS8-F18	0.41 (10.4)	1.23 (31.3)
1/2	1/2	1/2	MM8	48 (1220)	SS-MM8-FL8-NS8-F48	0.41 (10.4)	1.23 (31.3)
2/4	2/4	2/4	MH12	18 (457)	SS-MH12-FL12-NS12-F18	0.66 (16.0)	1.74 (44.2)
3/4	3/4	3/4	MM12	48 (1220)	SS-MM12-FL12-NS12-F48	0.66 (16.0)	1.59 (40.5)
1	1	1	MH16	24 (610)	SS-MH16-FL16-NS16-F24	0.88 (22.4)	1.82 (46.3)

Tube Fitting End



Nominal Hose Size	Tube Fitting Size	Hose Series	Crderind Number		Minimum Inside Diameter	Maximum Outside Dimension
in.	in.		in. (mm)	_	in. (mm)	in. (mm)
1/4	1/4	MH4	12 (305)	SS-MH4-FL4-F12	0.19 (4.8)	0.94 (23.8)
1/4 1/4	1/4	MM4	36 (914)	SS-MM4-FL4-F36	0.19 (4.8)	0.87 (22.0)
2/0	2/0	MH6	18 (457)	SS-MH6-FL6-F18	0.28 (7.1)	1.09 (27.7)
3/8	3/8	MM6	36 (914)	SS-MM6-FL6-F36	0.28 (7.1)	1.01 (25.7)
1/2	1/2	MH8	18 (457)	SS-MH8-FL8-F18	0.41 (10.4)	1.23 (31.3)
1/2	1/2	MM8	48 (1220)	SS-MM8-FL8-F48	0.41 (10.4)	1.23 (31.3)
2/4	2/4	MH12	18 (457)	SS-MH12-FL12-F18	0.66 (16.0)	1.74 (44.2)
3/4	3/4	MM12	48 (1220)	SS-MM12-FL12-F48	0.66 (16.0)	1.59 (40.5)
1	1	MH16	24 (610)	SS-MH16-FL16-F24	0.88 (22.4)	1.82 (46.3)

Tube Adapter End

Nominal Hose Size	Tube Adapter Size	Hose Series	Overall Length	Ordering Number	Minimum Inside Diameter	Maximum Outside Dimension
in.	in.		in. (mm)		in. (mm)	in. (mm)
1/4	1/4	MH4	12 (305)	SS-MH4-FT4-F12	0.16 (4.1)	0.81 (20.6)
1/4	1/4	MM4	36 (914)	SS-MM4-FT4-F36	0.16 (4.1)	0.76 (19.2)
3/8 3/8	2/0	MH6	12 (305)	SS-MH6-FT6-F12	0.27 (6.9)	1.01 (25.6)
	٥/د	MM6	36 (914)	SS-MM6-FT6-F36	0.27 (6.9)	0.91 (23.1)

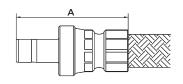
1. All dimensions are for reference only and are subject to change. For dimensions not shown above, please contact FITOK Group or our authorized distributors.

2. Types listed are standard. Other types are available upon request.



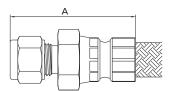
End Connections

Tube Adapters

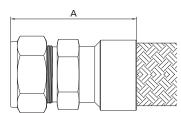


Tube			Dimensions			
Adapter Size	Nominal Hose Size	End Connection Designator	А	Minimum Inside Diameter	Maximum Outside Dimension	
in.	in.			in. (mm)		
1/4	1/4	FT4	1.76 (44.7)	0.16 (4.1)	0.81 (20.6)	
3/8	3/8	FT6	1.82 (46.2)	0.27 (6.9)	1.01 (25.6)	
1/2	1/2	FT8	2.22 (56.4)	0.37 (9.4)	1.23 (31.3)	
3/4	3/4	FT12	2.35 (59.7)	0.58 (14.7)	1.53 (38.8)	
1	1	FT16	2.69 (68.3)	0.80 (20.3)	1.82 (46.3)	
mm	in.			mm (in.)		
6	1/4	MT6	44.4 (1.75)	4.1 (0.16)	20.6 (0.81)	
10	3/8	MT10	47.0 (1.85)	7.1 (0.28)	25.6 (1.01)	
12	1/2	MT12	57.2 (2.25)	8.9 (0.35)	31.3 (1.23)	

Tube Fittings



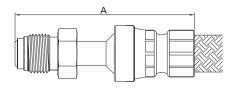
Automatic Weld Style-1 in. and Under



Manual Weld Style-Over 1 in.

Tube				Dimensions	
Fitting Size	Nominal Hose Size	End Connection Designator	А	Minimum Inside Diameter	Maximum Outside Dimension
in.	in.			in. (mm)	
1/4	1/4	FL4	1.94 (49.3)	0.19 (4.8)	0.94 (23.8)
3/8	1/4	FL6	2.00 (50.8)	0.28 (7.1)	0.94 (23.8)
3/8	3/8	FL6	2.02 (51.3)	0.28 (7.1)	1.09 (27.7)
1/2	1/2	FL8	2.24 (56.9)	0.41 (10.4)	1.23 (31.3)
5/8	1/2	FL10	2.27 (57.7)	0.50 (12.7)	1.23 (31.3)
3/4	3/4	FL12	2.35 (59.7)	0.63 (16.0)	1.74 (44.2)
1	1	FL16	2.64 (67.1)	0.88 (22.4)	1.82 (46.3)
1 1/4	1 1/4	FL20	4.04 (103)	1.09 (27.7)	2.23 (58.9)
1 1/2	1 1/2	FL24	4.75 (121)	1.34 (34.0)	2.61 (66.3)
2	2	FL32	5.72 (145)	1.88 (47.8)	3.48 (88.4)
mm	in.			mm (in.)	
6	1/4	ML6	62.2 (2.45)	4.8 (0.19)	20.6 (0.81)
8	1/4	ML8	63.2 (2.49)	6.4 (0.25)	20.6 (0.81)
10	3/8	ML10	51.6 (2.03)	7.9 (0.31)	31.3 (1.23)
12	1/2	ML12	56.9 (2.24)	9.7 (0.38)	38.8 (1.53)

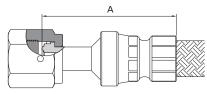
Male FR Metal Gasket Face Seal Fittings Swivel



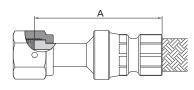
				Dimensions	
FR Size	Nominal Hose Size	End Connection Designator	A Inside		Maximum Outside Dimension
in.	in.		in. (mm)		
1/4	1/4	SFR4	2.60 (66.0)	0.18 (4.6)	0.81 (20.6)
1/2	1/2	SFR8	2.83 (71.9)	0.40 (10.2)	1.23 (31.3)
3/4	3/4	SFR12	4.19 (106)	0.65 (16.5)	1.52 (38.7)
1	1	SFR16	4.80 (122)	0.87 (22.1)	1.53 (38.8)

End Connections

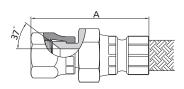
Female FR Metal Gasket Face Seal Fittings Swivel



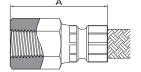
Female FO O-Ring Face Seal Fittings Swivel



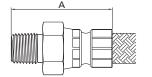
SAE 37° (JIC) Female Swivel



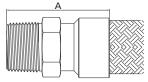
Female Pipe Threads, NPT



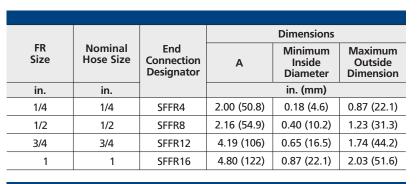
Male Pipe Threads, NPT



Automatic Weld Style-1 in. and Under



Manual Weld Style-Over 1 in.



				Dimensions		
FO Size	Nominal Hose Size	End Connection Designator	A Inside Diameter		Maximum Outside Dimension	
in.	in.			in. (mm)		
1/4	1/4	SFFO4	2.11 (53.6)	0.18 (4.6)	0.81 (20.6)	
1/2	1/2	SFFO8	2.14 (54.4)	0.40 (10.2)	1.23 (31.3)	

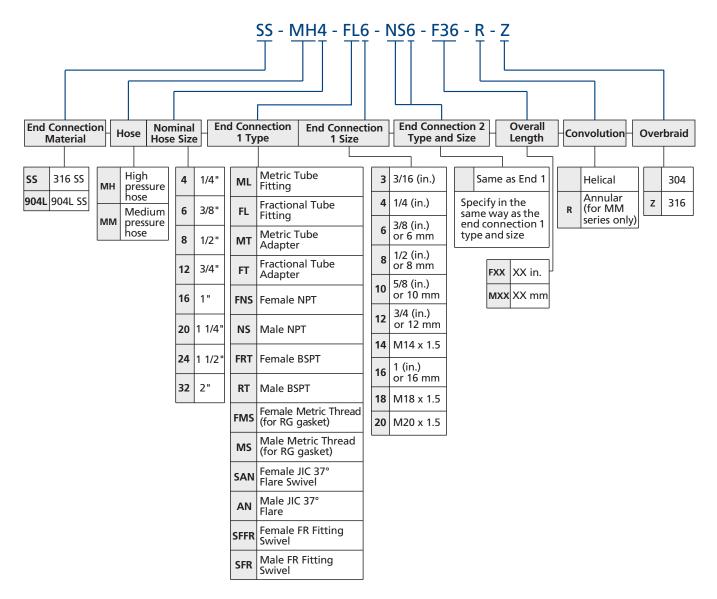
Swivel Size	Nominal Hose Size	End Connection Designator	А	Minimum Inside Diameter	Maximum Outside Dimension
in.	in.		in. (mm)		
1/4	1/4	SAN4	1.87 (47.5)	0.17 (4.3)	0.81 (20.6)
3/8	3/8	SAN6	1.98 (50.3)	0.28 (7.1)	1.01 (25.6)
1/2	1/2	SAN8	2.25 (57.2)	0.42 (10.7)	1.23 (31.3)

				Dimensions	
NPT Size	Nominal Hose Size	End Connection Designator	А	Minimum Inside Diameter	Maximum Outside Dimension
in.	in.		in. (mm)		
1/4	1/4	FNS4	1.81 (46.0)	0.28 (7.1)	0.94 (23.9)
3/8	3/8	FNS6	1.87 (47.5)	0.38 (9.7)	1.09 (27.7)
1/2	1/2	FNS8	2.18 (55.4)	0.47 (11.9)	1.23 (31.3)
3/4	3/4	FNS12	2.21 (56.1)	0.72 (18.3)	1.74 (44.2)

			Dimensions		
NPT Size	Nominal Hose Size	End Connection Designator	A Inside Diameter		Maximum Outside Dimension
in.	in.			in. (mm)	
1/4	1/4	NS4	1.80 (45.7)	0.28 (7.1)	0.94 (23.9)
1/4	3/8	NS4	1.81 (46.0)	0.28 (7.1)	1.09 (27.7)
3/8	3/8	NS6	1.81 (46.0)	0.38 (9.7)	1.09 (27.7)
1/2	1/4	NS8	1.99 (50.6)	0.47 (11.9)	1.02 (25.8)
1/2	1/2	NS8	2.15 (54.6)	0.47 (11.9)	1.23 (31.3)
3/4	3/4	NS12	2.22 (56.4)	0.63 (16.0)	1.74 (44.2)
1	1	NS16	2.54 (64.5)	0.88 (22.4)	1.82 (46.3)
1 1/4	1 1/4	NS20	3.06 (77.7)	1.09 (27.7)	2.03 (51.6)
1 1/2	1 1/2	NS24	3.72 (94.5)	1.34 (34.0)	2.47 (62.6)
2	2	NS32	4.19 (106)	1.81 (46.0)	3.19 (81.0)



Ordering Number Description



Example: SS-MH4-FT6-M710

SS: End connection material is 316 stainless steel.

MH4: MH series, hose size is 1/4".

FT6: End connection 1 is 3/8'' tube adapter. End connection 2 is 3/8'' tube adapter.

M710: Overall length is 710 mm.

End 1 and end 2 follow the orders and regulations below:

- 1. Metric Double Ferrules Fractional Double Ferrules Metric Tube Adapters Fractional Tube Adapters - NPT Threads - BSPT Threads - BSPP Threads -SAE/MS Parallel Threads -37° Flare - Others
- 2. Put the sizes from the biggest down to the smallest if they are of the same type.
- 3. Put the female before male if they are of the same type and size.

Note: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.



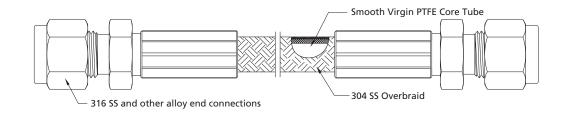
PTFE-lined, Stainless Steel Braided Hoses

PS Series

Features

- $\ensuremath{\mathbb{O}}$ Lightweight construction for easy handling and installation
- \bigcirc Core tube material: smooth virgin PTFE
- \bigcirc Overbraid material: 304 stainless steel
- \bigcirc Working pressure up to: 3000 psig (207 bar)
- O Hose size: 1/4" to 1"
- \odot Working temperature: -65°F to 400°F (-53°C to 204°C)
- \bigcirc Standard and custom length available



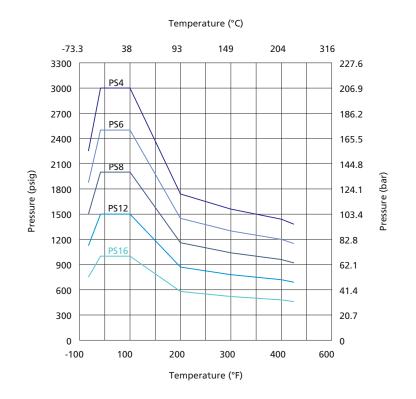


Hose Technical Data

Nominal Inside		Min. Inside B	end Radius	Temperature	Working Pressure at	Burst Pressure at
Hose Size	Diameter	Static	Dynamic	Range	70°F (20°C)	70°F (20°C)
in. (mm)	in. (mm)	in. (mm)	in. (mm)	°F (°C)	psig (bar)	psig (bar)
1/4 (6.4)	0.19 (4.8)	1.5 (38.1)	2.0 (50.8)		3000 (206)	12000 (826)
3/8 (9.5)	0.31 (7.9)	3.5 (88.9)	5.0 (127)	-65 to 400	2500 (172)	10000 (690)
1/2 (12.7)	0.41 (10.3)	4.5 (114)	6.0 (152)	(-53 to 204)	2000 (137)	8000 (551)
3/4 (19.0)	0.63 (15.9)	6.0 (152)	7.5 (190)		1500 (103)	6000 (413)
1 (25.4)	0.88 (22.2)	9.0 (229)	11.3 (287)		1000 (68)	4000 (275)



Pressure vs. Temperature



Testing

Every FITOK PTFE-lined hose assembly is factory tested with pure water at 1.5 times the maximum working pressure.

Cleaning and Packaging

FITOK PTFE-lined hose components are cleaned in accordance with FITOK Standard Cleaning and Packaging Process (FC-01) for general industrial procedures.

Shorter hoses are packed in cartons with suitable protective material, longer hoses are coiled, bagged and boxed or crated.



PTFE-lined Hose Standard Assemblies

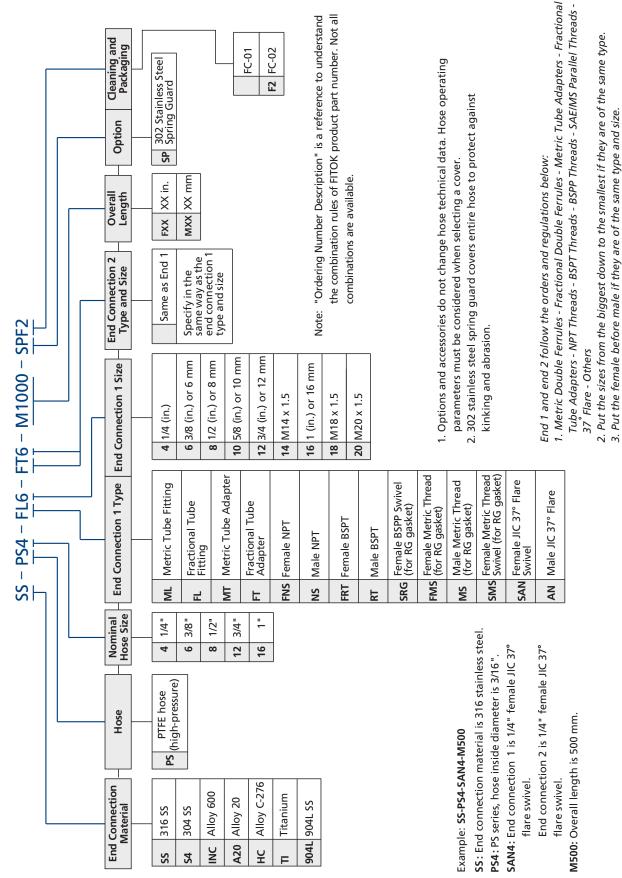
Tube Adapters

Nominal Hose Size	Tube Adapter Size	Overall Length			Maximum Outside Dimensior	
in.	in.	in. (mm)		in. (mm)	in. (mm)	
		6.0 (153)	SS-PS4-FT4-F6			
		12.0 (305)	SS-PS4-FT4-F12			
		18.0 (458)	SS-PS4-FT4-F18			
		24.0 (610)	SS-PS4-FT4-F24			
1/4	1/4	36.0 (915)	SS-PS4-FT4-F36	0.16 (4.1)	0.54 (13.7)	
		48.0 (1220)	SS-PS4-FT4-F48	(7.1)	(13.7)	
		60.0 (1530)	SS-PS4-FT4-F60			
		72.0 (1829)	SS-PS4-FT4-F72			
		120.0 (3050)	SS-PS4-FT4-F120			
		12.0 (305)	SS-PS6-FT6-F12			
		18.0 (458)	SS-PS6-FT6-F18			
	3/8	24.0 (610)	SS-PS6-FT6-F24		0.73 (18.5)	
		36.0 (915)	SS-PS6-FT6-F36			
3/8		48.0 (1220)	SS-PS6-FT6-F48	0.27 (6.9)		
		60.0 (1530)	SS-PS6-FT6-F60		(1117)	
			72.0 (1829)	SS-PS6-FT6-F72		
		96.0 (2439)	SS-PS6-FT6-F96			
		120.0 (3050)	SS-PS6-FT6-F120			
		12.0 (305)	SS-PS8-FT8-F12		0.36 0.86	
		24.0 (610)	SS-PS8-FT8-F24			
1/2	1/2	36.0 (915)	SS-PS8-FT8-F36	0.36		
1/2	1/2	48.0 (1220)	SS-PS8-FT8-F48	(9.1)	(21.8)	
		60.0 (1530)	SS-PS8-FT8-F60			
		72.0 (1829)	SS-PS8-FT8-F72			
2//	2/4	24.0 (610)	SS-PS12-FT12-F24	0.53	1.04	
3/4	3/4	36.0 (915)	SS-PS12-FT12-F36	(13.5)	(26.4)	
1	1	36.0 (915)	SS-PS16-FT16-F36	0.80	1.36	
1	1	48.0 (1220)	SS-PS16-FT16-F48	(20.3)	(34.5)	
in.	mm	in. (mm)		in. (mm)	in. (mm	
		12.0 (305)	SS-PS4-MT6-F12	_	_	
1/4	6	24.0 (610)	SS-PS4-MT6-F24	0.16 (4.1)	0.54	
		36.0 (915)	SS-PS4-MT6-F36	(7.1)	(13.7)	
4.2	45	24.0 (610)	SS-PS8-MT12-F24	0.33	0.86	
1/2	12	36.0 (915)	SS-PS8-MT12-F36	(8.4)	(21.8)	

1. All dimensions are for reference only and are subject to change. For dimensions not shown above, please contact FITOK Group or our authorized distributors.

2. Sizes and types listed are standard. Other sizes and types are available on request.





Ordering Number Description

FITOK

Multipurpose Push-on Hoses MP Series

Features

- \odot Cover: weatherproof, abrasion withstanding and oil-resistant synthetic rubber
- Reinforcement: single-braid high-strength synthetic fiber woven for maximum strength and end connection retention
- O Core tube: highly oil-resistant rubber
- O Hose colors: blue, black, green, gray, red and yellow
- O Working pressure up to: 300 psig (20.7 bar)
- O Hose size: 1/4" to 3/4"
- ◎ Working temperature:-40°F to 200°F (-40°C to 93°C)
- O End connection materials: stainless steel and brass
- End connections reusable
- O Custom length available

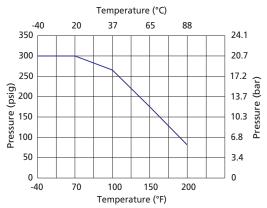


Synthetic Rubber One High-strength Synthetic Yarn Laid

Hose Technical Data

Nominal Hose Size	Inside Diameter	Min. Inside Bend Radius	Temperature Range	Working Pressure at -40 to 70°F (-40 to 20°C)	Min. Burst Pressure at 70°F (20°C)
in. (mm)	in. (mm)	in. (mm)	°F(°C)	psig (bar)	psig (bar)
1/4 (6.4)	0.26 (6.6)	2.50 (63.5)			
3/8 (9.5)	0.39 (9.9)	3.00 (76.2)	-40 to 200	200 (20 6)	1200 (02 7)
1/2 (12.7)	0.50 (12.7)	5.00 (127)	(-40 to 93)	300 (20.6)	1200 (82.7)
3/4 (19.0)	0.76 (19.3)	7.00 (178)			

Pressure vs. Temperature



Testing

Every FITOK multipurpose push-on hose assembly is factory tested with pure water at 1.5 times the maximum working pressure.

Cleaning and Packaging

FITOK multipurpose push-on hose components are cleaned in accordance with FITOK Standard Cleaning and Packaging Process (FC-01) for general industrial procedures.

Shorter hoses are packed in cartons with suitable protective material, longer hoses are coiled, bagged and boxed or crated.



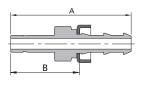
Multipurpose Push-on Hose End Connections

Tube Fittings

A
B

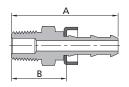
Nominal	Tube	Basic	Dimensions, in. (mm)				
Hose Size	Fitting Size	Ordering Number	А	В	Minimum Inside	Maximum Outside	
in.	in.				Diameter	Dimension	
1/4	1/4	-MP4-FL4	1.97 (50.0)	1.21 (30.7)	0.16 (4.1)	0.67 (17.0)	
3/8	3/8	-MP6-FL6	2.11 (53.6)	1.24 (31.5)	0.27 (6.9)	0.87 (22.1)	
1/2	1/2	-MP8-FL8	2.47 (62.7)	1.42 (36.1)	0.37 (9.5)	1.02 (25.8)	

Tube Adapters

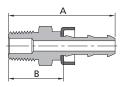


Nominal	Tube			Dimensions	s, in. (mm)	
Hose Size	Adapter Size	Basic Ordering Number	А	В	Minimum Inside	Maximum Outside
in.	in.				Diameter	Dimension
1/4	1/4	-MP4-FT4	1.93 (49.0)	1.17 (29.7)	0.15 (3.8)	0.67 (17.0)
3/8	3/8	-MP6-FT6	2.03 (51.6)	1.16 (29.5)	0.24 (6.1)	0.83 (21.1)
1/2	1/2	-MP8-FT8	2.47 (62.7)	1.42 (36.1)	0.34 (8.7)	0.98 (24.9)
3/4	3/4	-MP12-FT12	3.14 (79.8)	1.48 (37.6)	0.57 (14.5)	1.23 (31.3)
in.	mm			mm	(in.)	
1/4	6	-MP4-MT6	49.0 (1.93)	29.7 (1.17)	3.8 (0.15)	17.0 (0.67)
1/4	8	-MP4-MT8	48.8 (1.92)	29.5 (1.16)	4.1 (0.16)	17.0 (0.67)
3/8	8	-MP6-MT8	52.1 (2.05)	30.0 (1.18)	5.6 (0.22)	21.1 (0.83)
3/8	10	-MP6-MT10	51.6 (2.03)	29.5 (1.16)	6.9 (0.27)	21.1 (0.83)
1/2	12	-MP8-MT12	62.7 (2.47)	36.1 (1.42)	8.1 (0.32)	24.9 (0.98)
3/4	18	-MP12-MT18	79.8 (3.14)	37.3 (1.47)	8.6 (0.34)	31.3 (1.23)

Male NPT



Male BSPT

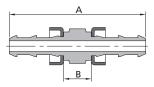


Nominal		P. da	Dimensions, in. (mm)				
Hose Size	NPT Size	Basic Ordering Number	А	В	Minimum Inside	Maximum Outside	
in.					Diameter	Dimension	
1/4	1/4	-MP4-NS4	1.68 (42.7)	0.92 (23.4)	0.16 (4.1)	0.67 (17.0)	
3/8	1/4	-MP6-NS4	1.80 (45.7)	0.93 (23.6)	0.27 (6.9)	0.83 (21.1)	
3/8	3/8	-MP6-NS6	1.80 (45.7)	0.93 (23.6)	0.27 (6.9)	0.83 (21.1)	
1/2	1/2	-MP8-NS8	2.19 (55.6)	1.14 (29.0)	0.37 (9.5)	1.02 (25.9)	
3/4	3/4	-MP12-NS12	2.81 (71.4)	1.14 (29.0)	0.61 (15.6)	1.31 (33.3)	

Nominal				Dimensions	s, in. (mm)	ո. (mm)		
Hose Size	BSPT Size	Basic Ordering Number	А	В	Minimum Inside	Maximum Outside		
in.					Diameter	Dimension		
1/4	1/4	-MP4-RT4	1.68 (42.7)	0.92 (23.4)	0.16 (4.1)	0.67 (17.0)		
3/8	1/4	-MP6-RT4	1.80 (45.7)	0.93 (23.6)	0.27 (6.9)	0.83 (21.1)		
3/8	3/8	-MP6-RT6	1.80 (45.7)	0.93 (23.6)	0.27 (6.9)	0.83 (21.1)		
1/2	1/2	-MP8-RT8	2.19 (55.6)	1.14 (29.0)	0.37 (9.5)	1.02 (25.9)		
3/4	3/4	-MP12-RT12	2.81 (71.4)	1.14 (29.0)	0.61 (15.6)	1.31 (33.3)		

D-16 Hoses and Connectors

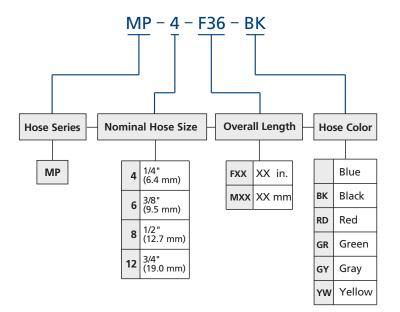
Unions



Nominal	Parte		Dimensions, in. (mm)					
Hose Size	Basic Ordering Number	А	В	Minimum Inside	Maximum Outside			
in.				Diameter	Dimension			
1/4	-MP4-4	2.07 (52.6)	0.43 (11.4)	0.16 (4.1)	0.67 (17.0)			
3/8	-MP6-6	2.25 (57.2)	0.40 (12)	0.27 (6.9)	0.83 (21.1)			
1/2	-MP8-8	2.61 (69.8)	0.40 (14)	0.37 (9.5)	0.96 (24.5)			
3/4	-MP12-12	3.85 (97.8)	0.47 (12.0)	0.61 (15.6)	1.23 (31.3)			

Hose Ordering Number Description



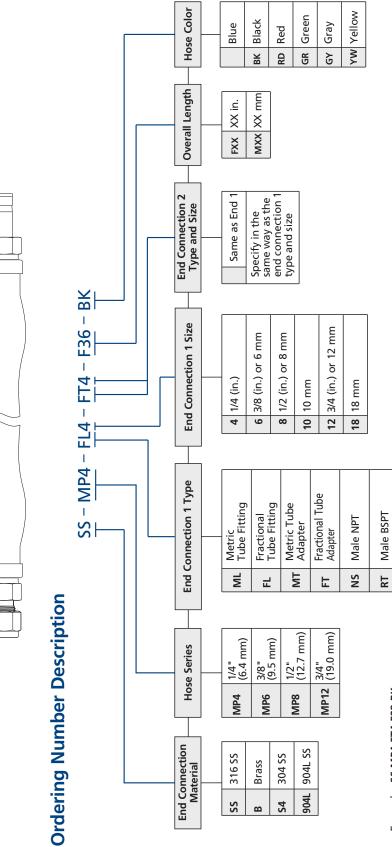


Example: MP-8-F60-BK MP: Hose series 8: Hose size is 1/2". F60: Overall length is 60". BK: Hose color is black.

Note: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.



Multipurpose Push-On Hose Custom Assemblies



Example: SS-MP4-FT4-F28-BK

SS: End connection material is 316 stainless steel

MP4: MP series, hose size is 1/4"

FT4: End connection 1 is 1/4" tube adapter.

End connection 2 is 1/4" tube adapter. F28: Overall length is 28".

Note: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.

BK : Hose color is black.

End 1 and end 2 follow the orders and regulations below:

1. Metric Double Ferrules - Fractional Double Ferrules - Metric Tube Adapters - Fractional

Tube Adapters - NPT Threads - BSPT Threads - BSPP Threads - SAEIMS Parallel Threads -

37° Flare - Others

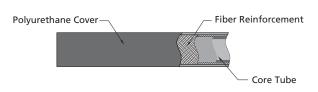
FITOK

2. Put the sizes from the biggest down to the smallest if they are of the same type. 3. Put the female before male if they are of the same type and size.

Thermoplastic Hoses TH Series

Features

- $\ensuremath{\bigcirc}$ Polyurethane cover: resists oil, weather and abrasion
- \bigcirc Reinforcement: double-braid high-strength synthetic fiber
- \bigcirc Core tube: nylon
- O Working pressure up to: 5000 psig (345 bar)
- O Hose size: 3/16" to 1"
- ◎ Working temperature: -40°F to 200°F (-40°C to 93°C)
- \odot End connections: 1/4 to 1 thread, 1/4" to 1" and 6 mm to 22 mm tube fitting
- \odot End connection materials: stainless steel, brass and carbon steel
- \bigcirc Custom length available



Technical Data

Thermoplastic Hydraulic Hose (SAE 100R7)

Nominal Hose Size	Hose Series	Min. Inside Bend Radius	Inside Diameter	Temperature Range	Working Pressure at 70°F (20°C)	Min. Burst Pressure at 70°F (20°C)	Specification
in. (mm)		in. (mm)	in. (mm)	°F (°C)	psig (bar)	psig (bar)	
3/16 (4.8)	TH3	1.58 (40)	0.19 (4.8)		3000 (207)	12000 (828)	
1/4 (6.4)	TH4	1.97 (50)	0.25 (6.4)		2750 (189)	11000 (758)	
5/16 (8.0)	TH5	2.36 (60)	0.31 (7.9)	-40 to 200 (-40 to 93)	2500 (173)	10000 (690)	SAE J517 100R7
3/8 (9.6)	TH6	2.95 (75)	0.38 (9.8)	(-40 (0 95)	2250 (155)	9000 (620)	
1/2 (12.7)	TH8	3.74 (95)	0.50 (12.7)		2000 (137)	8000 (551)	

Thermoplastic Hydraulic Hose (SAE 100R8)

Nominal Hose Size	Hose Series	Min. Inside Bend Radius	Inside Diameter	Temperature Range	Working Pressure at 70°F (20°C)	Min. Burst Pressure at 70°F (20°C)	Specification
in. (mm)		in. (mm)	in. (mm)	°F (°C)	psig (bar)	psig (bar)	
3/16 (4.8)	TH3	2.00 (50.8)	0.19 (4.8)		5000 (344)	20000 (1378)	
1/4 (6.4)	TH4	2.00 (50.8)	0.25 (6.4)		5000 (344)	20000 (1378)	
3/8 (9.6)	TH6	2.50 (63.5)	0.38 (9.8)	-40 to 200	4000 (275)	16000 (1102)	SAE J517
1/2 (12.7)	TH8	4.00 (102)	0.50 (12.7)	(-40 to 93)	3500 (241)	14000 (964)	100R8
3/4 (19.0)	TH12	6.50 (165)	0.75 (19.0)		2250 (155)	9000 (620)	
1 (25.4)	TH16	10.0 (254)	1.00 (25.4)		2000 (137)	8000 (551)	

Every FITOK thermoplastic hose assembly is factory tested with pure water at 1.5 times the maximum working pressure.

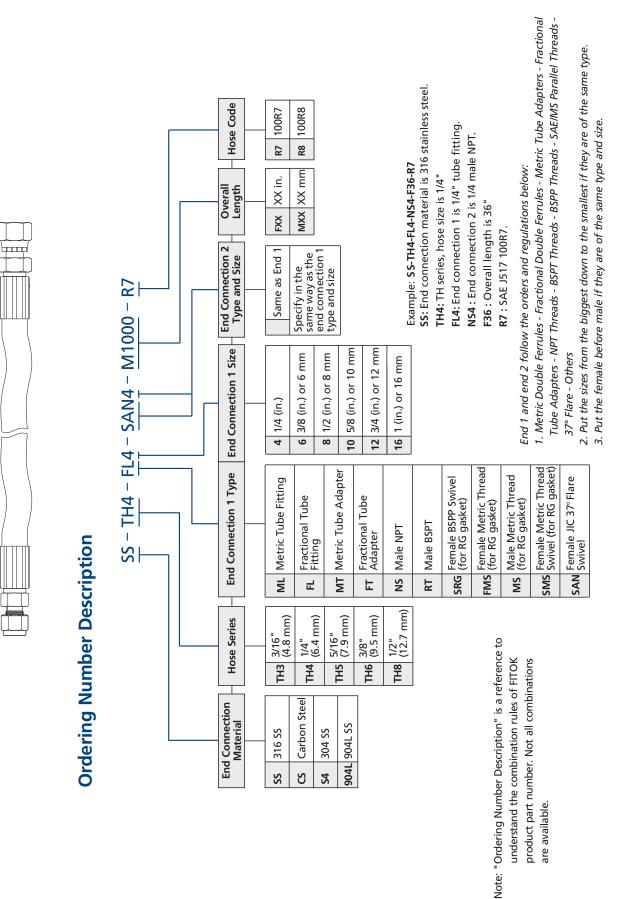
Cleaning and Packaging

FITOK thermoplastic hose components are cleaned in accordance with FITOK Standard Cleaning and Packaging Process (FC-01) for general industrial procedures.

Shorter hoses are packed in cartons with suitable protective material, longer hoses are coiled, bagged and boxed or crated.







Thermoplastic Hose Assemblies

Hoses and Connectors D-19

FITOK

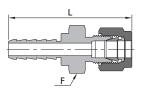
Hose Connectors and Sleeves HC Series

Features

- \bigcirc Used to connect soft plastic or rubber tubing
- Working pressures and working temperatures are wider than those of the connected hoses
- \bigcirc Stainless steel or brass is available
- $\ensuremath{\bigcirc}$ Shank design holds tubing inside diameter securely
- Hose connectors are reusable

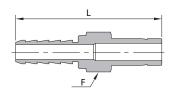
Hose Connectors

Tube Fittings



			Di	mensio	ns
Hose ID	Tube Size	Basic Ordering Number	Minimum Inside Diameter	F	L
in.	in.		in. (mm)	in.	in. (mm)
1/8	1/8	-HC-F2-FL2	0.08 (2.0)	7/16	1.42 (36.1)
1/4	1/8	-HC-F4-FL2	0.09 (2.3)	7/16	1.81 (46.0)
1/4	1/4	-HC-F4-FL4	0.19 (4.8)	9/16	1.92 (48.8)
3/8	1/4	-HC-F6-FL4	0.19 (4.8)	9/16	1.99 (50.6)
2/0	3/8	-HC-F6-FL6	0.28 (7.1)	3/4	2.06 (52.3)
1/2	1/2	-HC-F8-FL8	0.38 (9.7)	7/8	2.24 (56.9)
mm	mm		mm (in.)	mm	mm (in.)
6	6	-HC-M6-ML6	4.8 (0.19)	14	49.5 (1.95)
8	8	-HC-M8-ML8	6.4 (0.25)	16	49.8 (1.96)
ð	10	-HC-M8-ML10	6.4 (0.25)	18	51.6 (2.03)
10	10	-HC-M10-ML10	7.9 (0.31)	19	52.3 (2.06)
12	12	-HC-M12-ML12	9.7 (0.38)	22	57.4 (2.26)

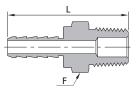
Tube Adapters



			Dimensions		
Hose ID	Tube Size	Basic Ordering Number	Minimum Inside Diameter	F	L
in.	in.		in. (mm)	in.	in. (mm)
1/8	1/8	-HC-F2-FT2	0.08 (2.0)	5/16	1.37 (34.8)
1/0	1/4	-HC-F2-FT4	0.09 (2.3)	3/8	1.47 (37.3)
1/4	1/4	-HC-F4-FT4	0.19 (4.8)	7/16	1.86 (47.2)
	3/8	-HC-F4-FT6	0.19 (4.8)	7/16	1.92 (48.8)
5/16	1/4	-HC-F5-FT4	0.19 (4.8)	7/16	1.94 (49.3)
	1/4	-HC-F6-FT4	0.19 (4.8)	9/16	1.94 (49.3)
3/8	3/8	-HC-F6-FT6	0.28 (7.1)	9/16	2.00 (50.8)
	1/2	-HC-F6-FT8	0.30 (7.6)	5/8	2.26 (57.4)
1/2	3/8	-HC-F8-FT6	0.28 (7.1)	11/16	2.07 (52.6)
	1/2	-HC-F8-FT8	0.38 (9.7)	11/16	2.33 (59.2)
3/4	3/4	-HC-F12-FT12	0.63 (16.0)	13/16	2.50 (63.5)
1	1	-HC-F16-FT16	0.80 (20.3)	1 3/8	3.03 (77.0)



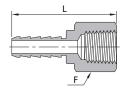
Male NPT



			D	imensio	ns
Hose ID	NPT Size	Basic Ordering Number	Minimum Inside Diameter	F	L
in.			in. (mm)	in.	in. (mm)
1/8	1/8	-HC-F2-NS2	0.08 (2.0)	7/16	1.08 (27.4)
	1/4	-HC-F2-NS4	0.08 (2.0)	9/16	1.26 (32.0)
3/16	1/8	-HC-F3-NS2	0.13 (3.3)	7/16	1.27 (32.2)
5/10	1/4	-HC-F3-NS4	0.13 (3.3)	9/16	1.45 (36.8)
	1/8	-HC-F4-NS2	0.19 (4.8)	7/16	1.47 (37.3)
1/4	1/4	-HC-F4-NS4	0.19 (4.8)	9/16	1.65 (41.9)
1/4	3/8	-HC-F4-NS6	0.19 (4.8)	11/16	1.66 (42.2)
	1/2	-HC-F4-NS8	0.19 (4.8)	7/8	1.85 (47.0)
	1/8	-HC-F5-NS2	0.19 (4.8)	7/16	1.55 (39.4)
5/16	1/4	-HC-F5-NS4	0.19 (4.8)	9/16	1.73 (43.9)
5/10	3/8	-HC-F5-NS6	0.19 (4.8)	11/16	1.74 (44.2)
	1/2	-HC-F5-NS8	0.19 (4.8)	7/8	1.96 (49.8)
	1/4	-HC-F6-NS4	0.30 (7.6)	9/16	1.73 (43.9)
3/8	3/8	-HC-F6-NS6	0.30 (7.6)	11/16	1.74 (44.2)
	1/2	-HC-F6-NS8	0.30 (7.6)	7/8	1.96 (49.8)
	1/4	-HC-F8-NS4	0.30 (7.6)	11/16	1.80 (45.7)
1/2	3/8	-HC-F8-NS6	0.38 (9.7)	11/16	1.81 (46.0)
	1/2	-HC-F8-NS8	0.38 (9.7)	7/8	2.03 (51.6)
	3/8	-HC-F10-NS6	0.38 (9.7)	1 1/16	1.88 (47.8)
5/8	1/2	-HC-F10-NS8	0.47 (11.9)	1 1/16	2.07 (52.6)
	3/4	-HC-F10-NS12	0.50 (12.7)	1 1/16	2.07 (52.6)
3/4	1/2	-HC-F12-NS8	0.47 (11.9)	1 1/16	2.14 (54.4)
	3/4	-HC-F12-NS12	0.63 (16.0)	1 1/16	2.14 (54.4)
	1	-HC-F12-NS16	0.63 (16.0)	1 3/8	2.43 (61.7)
1	3/4	-HC-F16-NS12	0.63 (16.0)	1 3/8	2.38 (60.5)
1	1	-HC-F16-NS16	0.88 (22.4)	1 3/8	2.57 (65.3)

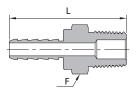
			Dimensions		
Hose ID	NPT Size	Basic Ordering Number	Minimum Inside Diameter	F	L
in.			in. (mm)	in.	in. (mm)
1/8	1/8	-HC-F2-FNS2	0.08 (2.0)	9/16	1.11 (28.2)
1/0	1/4	-HC-F2-FNS4	0.08 (2.0)	3/4	1.26 (32.0)
3/16	1/8	-HC-F3-FNS2	0.13 (3.3)	9/16	1.29 (32.8)
5/10	1/4	-HC-F3-FNS4	0.13 (3.3)	3/4	1.44 (36.6)
	1/8	-HC-F4-FNS2	0.19 (4.8)	9/16	1.47 (37.3)
1/4	1/4	-HC-F4-FNS4	0.19 (4.8)	3/4	1.64 (41.7)
	3/8	-HC-F4-FNS6	0.19 (4.8)	7/8	1.71 (43.4)
5/16	1/4	-HC-F5-FNS4	0.19 (4.8)	3/4	1.73 (43.9)
5/10	3/8	-HC-F5-FNS6	0.19 (4.8)	7/8	1.82 (46.2)
	1/4	-HC-F6-FNS4	0.30 (7.6)	3/4	1.69 (42.9)
3/8	3/8	-HC-F6-FNS6	0.30 (7.6)	7/8	1.78 (45.2)
	1/2	-HC-F6-FNS8	0.30 (7.6)	1 1/16	2.03 (51.6)
1/2	1/2	-HC-F8-FNS8	0.38 (9.7)	1 1/16	2.13 (54.1)





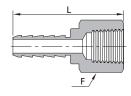
D-22 Hoses and Connectors

Male BSPT



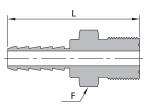
			D	imensio	ns
Hose ID	BSPT Size	Basic Ordering Number	Minimum Inside Diameter	F	L
in.			in. (mm)	in.	in. (mm)
1/8	1/8	-HC-F2-RT2	0.08 (2.0)	7/16	1.28 (32.5)
1/0	1/4	-HC-F2-RT4	0.08 (2.0)	9/16	1.40 (35.5)
3/16	1/8	-HC-F3-RT2	0.13 (3.3)	7/16	1.40 (35.5)
5/10	1/4	-HC-F3-RT4	0.13 (3.3)	9/16	1.58 (40.1)
	1/8	-HC-F4-RT2	0.19 (4.8)	716	1.47 (37.3)
1/4	1/4	-HC-F4-RT4	0.19 (4.8)	9/16	1.65 (41.9)
1/4	3/8	-HC-F4-RT6	0.19 (4.8)	11/16	1.66 (42.2)
	1/2	-HC-F4-RT8	0.19 (4.8)	7/8	1.90 (48.3)
	1/8	-HC-F5-RT2	0.19 (4.8)	7/16	1.67 (42.4)
5/16	1/4	-HC-F5-RT4	0.19 (4.8)	9/16	1.86 (47.2)
5/10	3/8	-HC-F5-RT6	0.19 (4.8)	11/16	1.87 (47.5)
	1/2	-HC-F5-RT8	0.19 (4.8)	7/8	2.10 (53.3)
	1/4	-HC-F6-RT4	0.30 (7.6)	9/16	1.73 (43.9)
3/8	3/8	-HC-F6-RT6	0.30 (7.6)	11/16	1.74 (44.2)
	1/2	-HC-F6-RT8	0.30 (7.6)	7/8	1.96 (49.8)
	1/4	-HC-F8-RT4	0.30 (7.6)	11/16	1.80 (45.7)
1/2	3/8	-HC-F8-RT6	0.38 (9.7)	11/16	1.81 (46.0)
	1/2	-HC-F8-RT8	0.38 (9.7)	7/8	2.03 (51.6)
	3/8	-HC-F10-RT6	0.38 (9.7)	1 1/16	1.88 (47.8)
5/8	1/2	-HC-F10-RT8	0.47 (11.9)	1 1/16	2.07 (52.6)
	3/4	-HC-F10-RT12	0.50 (12.7)	1 1/16	2.07 (52.6)
	1/2	-HC-F12-RT8	0.47 (11.9)	1 1/16	2.14 (54.4)
3/4	3/4	-HC-F12-RT12	0.63 (16.0)	1 1/16	2.14 (54.4)
	1	-HC-F12-RT16	0.63 (16.0)	1 3/8	2.43 (61.7)
1	3/4	-HC-F16-RT12	0.63 (16.0)	1 3/8	2.38 (60.5)
I	1	-HC-F16-RT16	0.88 (22.4)	1 3/8	2.57 (65.3)

Female BSPT



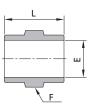
		Basic Ordering Number	Dimensions		
Hose ID	BSPT Size		Minimum Inside Diameter	F	L
in.			in. (mm)	in.	in. (mm)
1/8	1/8	-HC-F2-FRT2	0.08 (2.0)	9/16	1.11 (28.2)
1/0	1/4	-HC-F2-FRT4	0.08 (2.0)	3/4	1.26 (32.0)
2/4.6	1/8	-HC-F3-FRT2	0.13 (3.3)	9/16	1.29 (32.8)
3/16	1/4	-HC-F3-FRT4	0.13 (3.3)	3/4	1.44 (36.6)
	1/8	-HC-F4-FRT2	0.19 (4.8)	9/16	1.47 (37.3)
1/4	1/4	-HC-F4-FRT4	0.19 (4.8)	3/4	1.64 (41.7)
	3/8	-HC-F4-FRT6	0.19 (4.8)	7/8	1.71 (43.4)
5/16	1/4	-HC-F5-FRT4	0.19 (4.8)	3/4	1.73 (43.9)
5/10	3/8	-HC-F5-FRT6	0.19 (4.8)	7/8	1.82 (46.2)
3/8	1/4	-HC-F6-FRT4	0.30 (7.6)	3/4	1.69 (42.9)
	3/8	-HC-F6-FRT6	0.30 (7.6)	7/8	1.78 (45.2)
	1/2	-HC-F6-FRT8	0.30 (7.6)	1 1/16	2.03 (51.6)
1/2	1/2	-HC-F8-FRT8	0.38 (9.7)	1 1/16	2.13 (54.1)

Metric Thread



			Dimensions		
Hose ID	Thread Size	Basic Ordering Number	Minimum Inside Diameter	F	L
mm	in.		in. (mm)	mm	in. (mm)
	M10 x 1	-HC-M6-MS10	4.3 (0.17)	12	39.6 (1.54)
6	M12 x 1.5	-HC-M6-MS12	4.3 (0.17)	14	40.4 (1.59)
	M14 x 1.5	-HC-M6-MS14	4.3 (0.17)	15	42.2 (1.66)
8	M14 x 1.5	-HC-M8-MS14	4.8 (0.19)	15	44.2 (1.74)
ð	M16 x 1.5	-HC-M8-MS16	4.8 (0.19)	18	46.2 (1.82)
10	M16 x 1.5	-HC-M10-MS16	7.9 (0.31)	18	46.2 (1.82)
	M18 x 1.5	-HC-M10-MS18	7.9 (0.31)	19	47.2 (1.86)
12	M20 x 1.5	-HC-M12-MS20	8.9 (0.35)	22	50.3 (1.98)
	M22 x 1.5	-HC-M12-MS22	8.9 (0.35)	24	52.8 (2.08)

Hose Connector Sleeves



\bigcirc	Material: Aluminu	m
\bigcirc	Reusable	

Hose Clamps



O Material: 304 SS

O Reusable

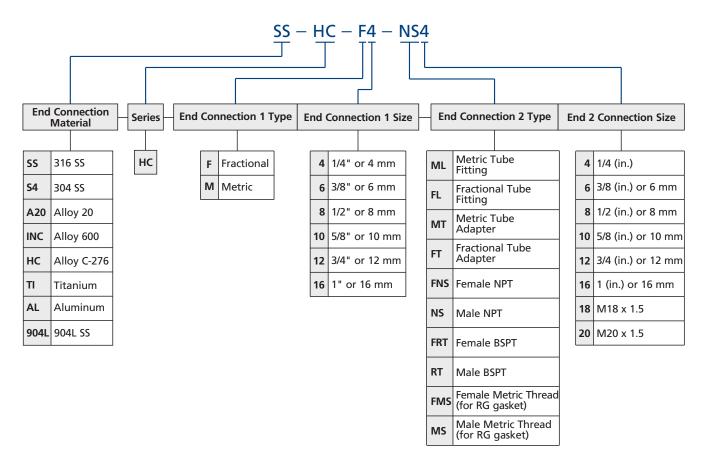
- 1. Sizes and types listed are standard. Other sizes and types are available upon request.
- 2. All dimensions are for reference only and are subject to change. For dimensions not shown above, please contact FITOK Group or our authorized distributors.

Hose ID	Hose OD	Ordering	Dimen	sions, ir	n. (mm)
in.	in.	Number	E	F	L
1/8	1/4	AL-HC-F2-F4	0.26 (6.6)	3/8	0.40 (10.2)
1/4	3/8	AL-HC-F4-F6	0.41 (10.4)	9/16	0.79 (20.1)
1/4	7/16	AL-HC-F4-F7	0.46 (11.7)	5/8	0.79 (20.1)
1/4	1/2	AL-HC-F4-F8	0.52 (13.2)	11/16	0.79 (20.1)
5/16	7/16	AL-HC-F5-F7	0.48 (12.2)	5/8	0.87 (22.1)
3/8	1/2	AL-HC-F6-F8	0.55 (14.0)	11/16	0.87 (22.1)
3/8	9/16	AL-HC-F6-F9	0.61 (15.5)	3/4	0.87 (22.1)
7/16	5/8	AL-HC-F7-F10	0.69 (17.5)	13/16	0.94 (23.9)
1/2	11/16	AL-HC-F8-F11	0.76 (19.3)	7/8	0.94 (23.9)
3/4	1	AL-HC-F12-F16	1.10 (27.9)	1 1/4	1.07 (27.2)

Min. Hose OD	Max. Hose OD	Ordering
mm	mm	Number
8	12	CP8-12
10	16	CP10-16
12	20	CP12-20
16	25	CP16-25
20	32	CP20-32
25	40	CP25-40



Ordering Number Description



Example: SS-HC-F4-FT6

SS: End connection material is 316 stainless steel.
HC: HC series.
F4: Hose ID is 1/4".
FT6: End connection 2 is 3/8" tube adapter.

Note: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.



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